

# 3D Topographical Imaging AOI

 $\checkmark$  Automatic Full profile 2D and 3D AOI

Ensor

- $\sqrt{2D}$  and 3D simultaneous inspection (using patented sensor technology)
- $\sqrt{\rm Flexible}$  Close to vertical dual (front & rear), high energy lasers
- $\sqrt{10}$  High speed 12M (4096 x 3072) CMOS capturing sensor with optical fiber interface
- $\sqrt{}$  High end RGB LED light dome
- $\sqrt{}$  High vibration resistance 1/4000 Sec shutter speed
- Telecentric 18/9um (normal speed scan/high resolution scan) standard lens resolution. Optional 12/6um lens resolution
- $\sqrt{2}$  Z-Axis for warp compensation
- $\sqrt{}$  Offline Programming/Debug Station
- $\sqrt{}$  Massive 30 mm component height measurement

100% 3D inspection of PCBA.

Full colour 3D inspection coverage Powerful inspection algorithms .

Shadow and blind spot reduction. Short wavelength Laser for high Z pixel quality.

State of the art image capture, High speed interface.

Superior image quality and analysis.

Not effected by vibrations from other production processes.

Switchable resolution 18 or 9 um on the fly. High resolution capable of 0201 as standard or optionally Super High resolution 12/6um for 03015 and 008004.

Dynamic compensation of PCB warp, for accurate height measurement.

Reliable offline programming, Minimal line down time.

Unrivaled range of height measurement.





# Hardware and Software Features



## **Revolutionary 3D imaging**

Violet, high intensity, telecentric and dual laser projections under an 80 degrees projection angle allow shadow-free height measurements up to 40mm's tall with improved reflection properties that minimize unwanted false measurements.





#### Simultaneous 3D and 2D Image Capture Complete image capture in one scan. Providing high image acquisition speed and a very detailed image of the components and the PCB using patented sensor technology.

#### **Colour Extraction of Zero Reference**

True colour 2D imaging allows intelligent zeroreferencing. This determines which heights surrounding the component are measured and used for accurate component height measurement.



#### Immunity for floor vibrations

Because of the high intensity laser projections, the shutter speed of the camera is very high resulting in always-sharp image acquisitions. Floor vibrations, for example caused by an operating P&P machine, has a typical amplitude of  $40\mu$ m $\sim$ 30µm and a typical frequency of 20Hz  $\sim$ 30Hz. Other ambient white light projection systems have a much slower shutter speed.

ISO-Spector laser projection shutter speed against typical floor vibration amplitude and frequency



Typical white light projection shutter speed against typical floor vibration amplitude and frequency



SL330, SL510

**Extensive IC/QFP gullwing lead & solder measurement** Every and each lead is measured to recognize the exact position then find all types of defects like bending, correct length, coplanarity, lifting and the solder joint volume

| F     | Recognition             | Bending                   | Length     | Coplanarity      | Lifting           | Fillet                      |    |
|-------|-------------------------|---------------------------|------------|------------------|-------------------|-----------------------------|----|
|       | Pass                    | Pass                      | Unjudged   | Unjudged         | Fail              | Fail                        |    |
| esult | (Lead pin)              |                           |            |                  |                   |                             |    |
| No    | Recognition             | Bending                   | Length     | Coplanarity      | Float             | Fillet                      |    |
| 1     | Pass                    | Pass                      | Unjudged   | Unjudged         | Fail              | Fail                        |    |
| 2     | Pass                    | Pass                      | Unjudged   | Unjudged         | Pass              | Warning                     |    |
| 3     | Pass                    | Pass                      | Unjudged   | Unjudged         | Pass              | Pass                        |    |
| 4     | Pass                    | Pass                      | Unjudged   | Unjudged         | Pass              | Pass                        |    |
| 5     | Pass                    | Pass                      | Unjudged   | Unjudged         | Pass              | Pass                        |    |
| 6     | Pass                    | Pass                      | Unjudged   | Unjudged         | Pass              | Pass                        |    |
| 7     | Pass                    | Pass                      | Unjudged   | Unjudged         | Pass              | Pass                        |    |
| 8     | Pass                    | Pass                      | Unjudged   | Unjudged         | Pass              | Pass                        |    |
| 9     | Pass                    | Pass                      | Unjudged   | Unjudged         | Pass              | Warning                     |    |
| 10    | Pass                    | Pass                      | Unjudged   | Unjudged         | Pass              | Pass                        |    |
| 11    | Pass                    | Pass                      | Uniudaed   | Uniudaed         | Pass              | Pass                        |    |
| əi    | Fail(Lower)<br>89 % 4 + | Pass<br>Warning(L<br>94 % | ower) Safe | ty Warnin<br>150 | g(Upper)<br>% • • | Fail<br>Fail(Upper<br>155 % | •) |
|       |                         |                           | ĺ,         |                  |                   |                             |    |
|       |                         |                           |            |                  |                   |                             |    |



#### Accurate measurement on all surfaces

Black, white, dark, light or any color PCB has no influence on the settings or accuracy. Same applies to shapes: any shape including cylindrical and shiny component surfaces are measured accurately and without limitations.

### Every imaginable measurement type capability

Component body: Presence/absence, absolute position, misalignment, correct height, rotation/skewing, coplanarity, front and back check, head in pillow, tombstone, polarity, text

Component Solder: Volume, height comparison, cross-section, solder slope length, brightness, bridges



| Specifications                    | ISO Spector SL330   | ISO Spector SL510                                  |  |  |
|-----------------------------------|---|--|--|--|
| Maximum PCB Size                  | 330x250mm (13.8" x 9.8")  | 510x460mm (20.1" x <b>18.1")</b>                   |  |  |
| Characteristics                   |   |  |  |  |
| Product type                      | Topographical 3D Automatic optical inspection and measurement                         |  |  |  |
| In-line                           | Inline SMEMA 2.0  |  |  |  |
| Movement type                     | Camera X,Y,Z  |  |  |  |
| PCB movement                      | Stationary  |  |  |  |
| PCB fixation                      | Top Clamping, Pin based PCB support   |  |  |  |
| Parts inspection                  | Presence, Polarity, Offset, OCV, Soldering  |  |  |  |
| 3D capture                        | Short wavelength (Blue/Violet) high angle Lasers                                      |  |  |  |
| 2D capture                        | RGB high intensity LED  |  |  |  |
| Camera type                       | 12MP (4096 x 3072) Fibre interface  |  |  |  |
| Camera Field Of View/Resolution   | 74mm wide 18/9µm, Optional 49 mm 12/6µm   |  |  |  |
| Lens                              | High Resolution custom Telecentric  |  |  |  |
| Lighting system                   | Triple LED rings: Red, Green, Blue  |  |  |  |
| Specifications                    |   |  |  |  |
| Minimum inspection component size | 0201" (18/9µm resolution) 008004" (12/6µm resolution)                                 |  |  |  |
| Positioning accuracy              | Enclosed glass scales ±10µm X,Y,Z   |  |  |  |
| Component clearance (top)         | +40mm (1.6")  |  |  |  |
| Component clearance (bottom)      | -36mm (-1.4") With backup pins -40mm (1.6") without                                   |  |  |  |
| Minimum PCB Size                  | 50x50mm (1.9" x 1.9")   |  |  |  |
| Warp compensation                 | ±2 mm (± 0.080″)  |  |  |  |
| Z axis stroke                     | 56mm Range +48mm –8mm ( 2.2" Range +1.9" –0.3")                                       |  |  |  |
| Inspection capacity typical       | 18μm 3600mm <sup>2</sup> sec High speed. 9μm 1800mm <sup>2</sup> sec High Resolution. |  |  |  |
| Power                             | 100-240 Vac / 1.5 kVa single phase  |  |  |  |
| Interfacing                       |   |  |  |  |
| Control PC type (not included)    | Dell Workstation Windows 8.1 Pro  |  |  |  |
| Control interface                 | Custom control card   |  |  |  |
| Data interface                    | Fibre optic GigE Vision   |  |  |  |
| General                           |   |  |  |  |
| Operating temperature             | 15-35°C (60-95 F)   |  |  |  |
| Operating humidity                | 15-85 % RH  |  |  |  |
| External size                     | W1000x D1000 x H2000 mm<br>(39.4" x 39.4" x 77.8")                                    | W1400x D1300 x H2000 mm<br>(55.1" x 51.2" x 77.8") |  |  |
| Weight                            | 400kg (882lbs)  | 550kg (1212lbs)                                    |  |  |

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