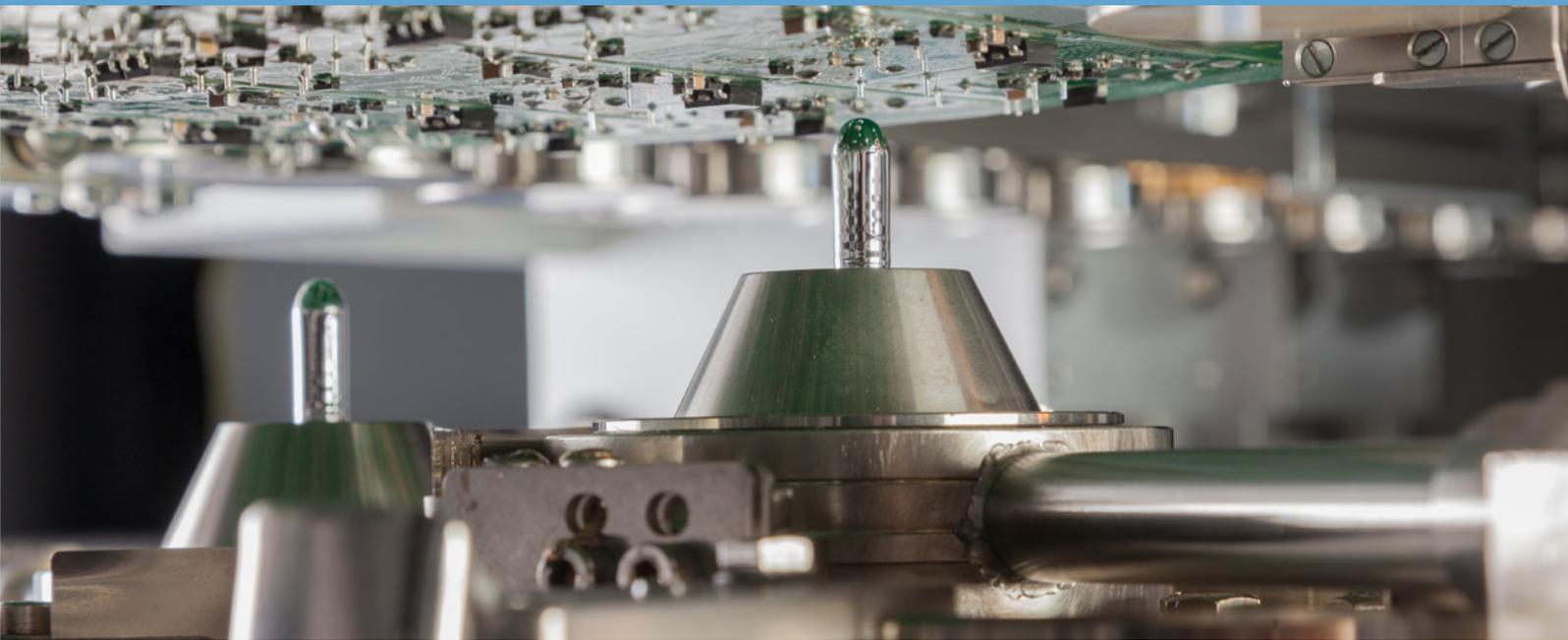


# Ersa Selective Soldering Systems

In a class of its own!



# SMARTFLOW 2020 and ECOSELECT

Compact systems with high-end technology.  
No compromises in quality.



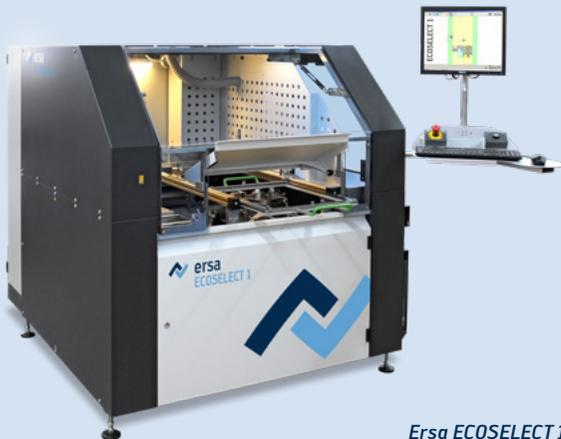
Ersa SMARTFLOW 2020

## The perfect start-up solution

Compact without compromises, extremely smart!

### Highlights SMARTFLOW 2020

- VERSAFLOW technology on small footprint
- Award-winning user interface ERSASOFT 5
- Extremely maintenance-friendly
- Full-area upper/lower IR preheating (adjustable)



Ersa ECOSELECT 1

## Small footprint – high-end technology

Selective soldering for small series and prototypes.

### Highlights ECOSELECT 1

- Compact batch system with small footprint
- Up to two solder pots and two flux heads to increase throughput
- Full-area lower IR preheating (adjustable)
- Upper convection heating



Ersa ECOSELECT 4

## Inline and batch system

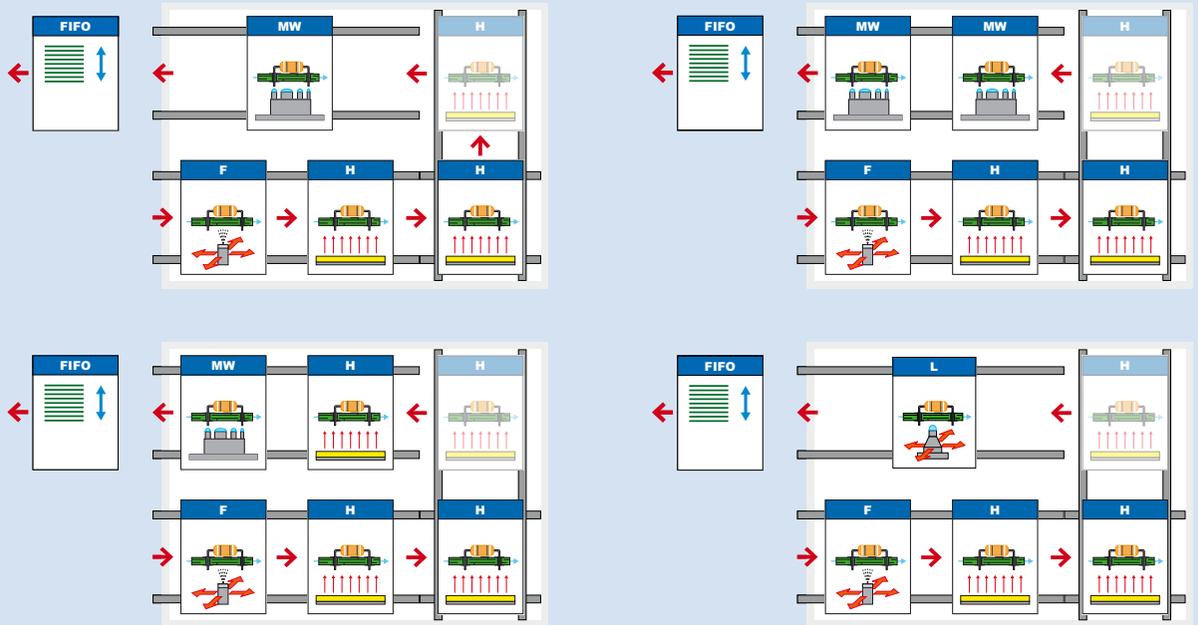
For highest selective soldering quality

### Highlights ECOSELECT 4

- Compact selective soldering system with small footprint
- Batch or inline production
- Up to two flux heads and solder pots to increase throughput
- Full-area lower IR-preheating (adjustable)
- Upper convection preheating/power convection
- Upper convection heater in the solder module
- Award-winning user interface ERSASOFT 5
- VERSACAM
- PCB size 508 x 508 mm

# ECOCELL

Uncompromising in throughput and quality –  
Flexible in production layout



## Inline and batch system

Highest flexibility in production layout

### Highlights ECOCELL

- High-end selective soldering system for lean production processes (U-shape)
- Single wave soldering for highest flexibility or multiwave soldering for high-volume applications
- Product changes without downtime even in multiwave soldering processes
- Parallel processes due to the separation of fluxing, preheating and soldering
- Operation of up to four spray heads
- Up to two lower preheatings and optional upper convection heating
- Perfect for the connection to assembly stands and periphery



Ersa ECOCELL with FIFO-TOWER

# VERSAFLOW 4 and VERSAFLOW 3

The best made even better.  
The next generation with new features.

**The world's leading inline selective soldering system**  
The modular platform offers always the right combination.



Ersa VERSAFLOW 3

### Highlights Ersa VERSAFLOW 3

- Working area:  
VERSAFLOW 3/45: 16" x 20" (option 20" x 20")  
VERSAFLOW 3/66: 24" x 24"
- Single-wave soldering for higher flexibility or multiwave soldering for high-volume processes
- Product changes without downtime even in multiwave processes
- Parallel process due to the separation of fluxing, preheating and soldering
- Operation of up to four spray heads
- Up to five lower preheatings with optional upper convection heating
- Perfect for the connection to assembly stands and periphery
- Connection to traceability systems for process control

**VERSAFLOW 4 – The next generation**  
The best made even better!



Ersa VERSAFLOW 4

### additional Highlights VERSAFLOW 4

- Working area:  
VERSAFLOW 4/55: 20" x 20"  
VERSAFLOW 4 XL: 24" x 48"
- Fluxer y-variable
- Solder module y-/z-variable
- Continuous roller conveyor
- Award-winning user interface ERSASOFT 5
- Power convection
- VERSACAM ■ VERSAFLEX ■ VERSAFLEX

**VERSA X SYNC**  
SELECTIVE SOLDER MODULE  
**Now available!**

# VERSAFLUX & VERSAFLEX

## The new freedom for fluxing and soldering



*Parallel processes in certain modules for highest throughput*

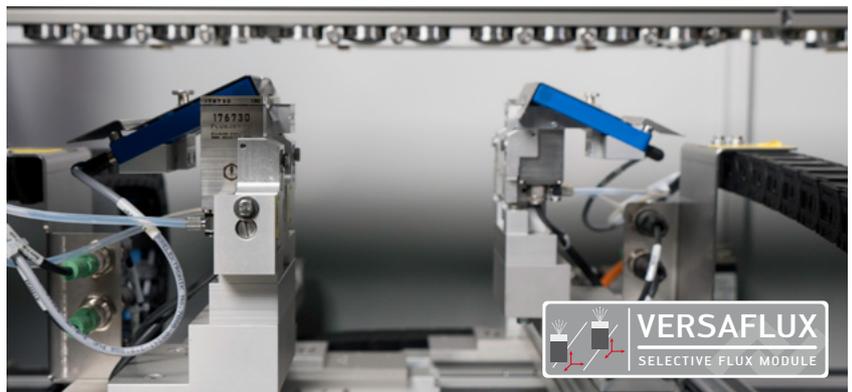


*VERSAFLEX module – 2 solder pots mounted on 2 independent axis systems*

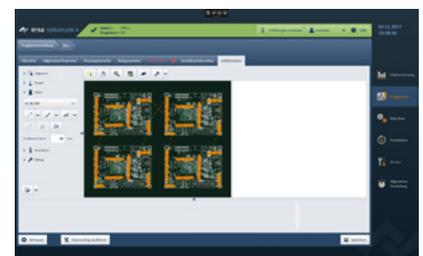
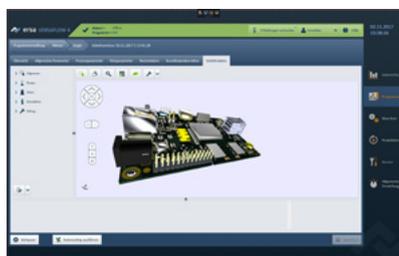
With the all-new VERSAFLUX and VERSAFLEX modules, Erska is setting benchmarks in quality, flexibility and throughput. As the name suggests, there is a flux (VERSAFLUX) and a solder module (VERSAFLEX).

Both modules work with two mutually independent axis systems, allowing the pots and spray heads to be adjusted and moved individually in x-, y- and z-direction. Assemblies can thus be fluxed or soldered synchronously or asynchronously. In synchronous mode, the two axes with the flux heads or pots move in parallel at a predetermined fixed distance to one another – ideal for panel processing.

In asynchronous mode, each axis follows its own travel path. This means an assembly can be processed with two different nozzle diameters at the same time, for example. Through this, and through operation with different solder alloys and/or fluxes without changeover necessary, they also create a tremendous added value for production and offer maximum flexibility.



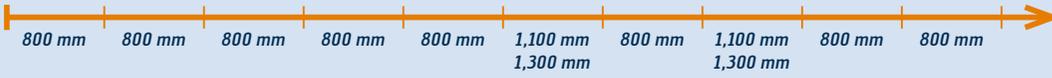
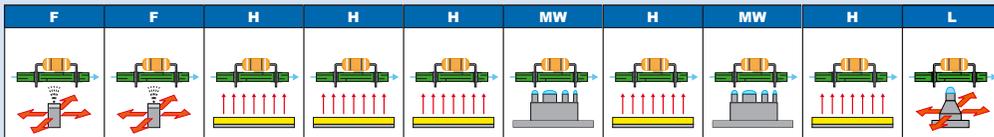
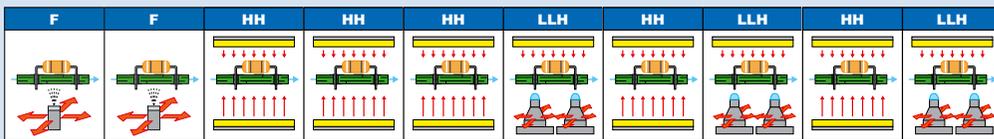
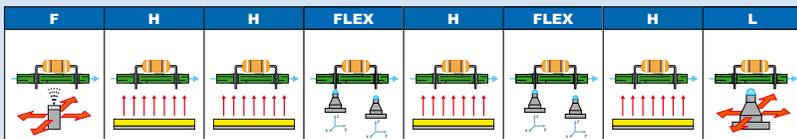
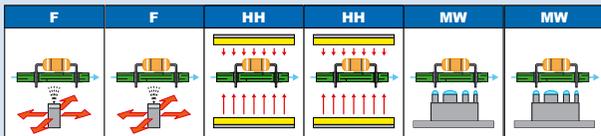
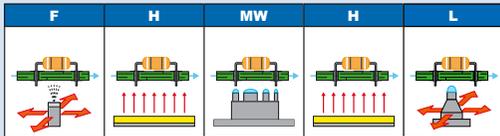
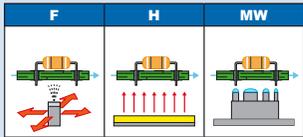
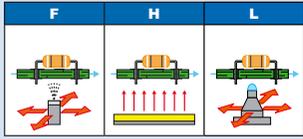
*VERSAFLUX module – 2 fluxers mounted on 2 independent axis systems*



*CAD-Assistent 4 – fast, intuitive and comfortable*

# The Erska Modular System

## Always the right combination for your needs and your budget



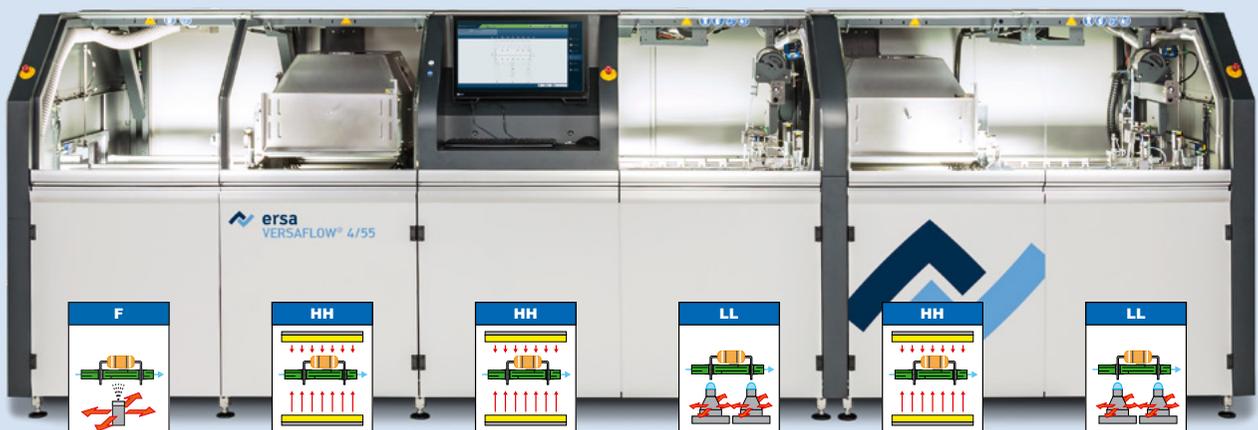
### Configuration examples

The combinations of the arrangement of different modules show only some of the possibilities of the extremely flexible Erska modular system concept.

Depending on a customer's request, with the addition of the optional dual pot feature and/or the dual track feature, throughput could be substantially enhanced without increasing floor space requirements.

### Legend:

-  *Flux module with spray fluxer*
-  *Preheat module with bottom-side preheating*
-  *Solder module with single pot*
-  *Solder module with multiwave solder bath*
-  *Preheat module with bottom- and top-side preheating*
-  *Solder module with single wave unit and top-side preheating*
-  *Solder module with dual pot and top-side preheating*
-  *Solder module with VERSAFLEX unit*
-  *Dual track feature with two parallel single wave units*
-  *Flux module with VERSAFLEX unit*
-  *Preheat module with power convection*



# Equipment configuration

SMARTFLOW 2020

ECOSELECT 1

ECOSELECT 4

ECOCCELL

VERSAFLOW 3145

VERSAFLOW 3166

VERSAFLOW 4155

VERSAFLOW 4 XL

Modules								
Flux module	1	1	1	1	2	1	2	1
Max. number of spray heads per flux module	1	1-2	1-2	1-4	1-4	1-2	1-4	2-4
Number of spray heads per flux module	1	1-2	1-2	1-2	1-2	1-2	1-2	1-2
Preheating module	1	1	1	1-3	1-5	1-5	1-5	2
Solder module	1	1	1	1-2	1-3	1-3	1-3	1-2
Number of solder pots per module	1	1-2	1-2	1-2	1-2	1-2	1-2	2
VERSASCAN					■		■	
VERSAEYE					■		■	

Conveyor system								
Autom. conveyor width adjustment			■	■	■	■	■	■
Dual track conveyor system					■	■		
Center support			■		■	■		
Heavy-load conveyor system			■	■	■	■	■	■
Conveyor extension			■		■			

Fluxer								
1 fluxer 1 tank	■	■	■	■	■	■	■	■
2 fluxers 1 tank		■	■	■	■	■	■	■
2 fluxers 2 tanks		■	■	■	■	■	■	■
3 fluxers 1 tank				■	■		■	
4 fluxers 1 tank				■	■		■	
4 fluxers 2 tanks					■		■	■
VERSAFLUX: x-z-/y-z-variable								■
VERSAFLUX ultra: x-y-z-variable + optimization of process time								■
Additional area spray head				■	■	■	■	■
Spray test function	■	■	■	■	■	■	■	■
Fiducial recognition		■	■	■	■	■	■	■
PCB clamping in flux module		■	■	■	■	■	■	■
Flux pressure control		■	■	■	■	■	■	■

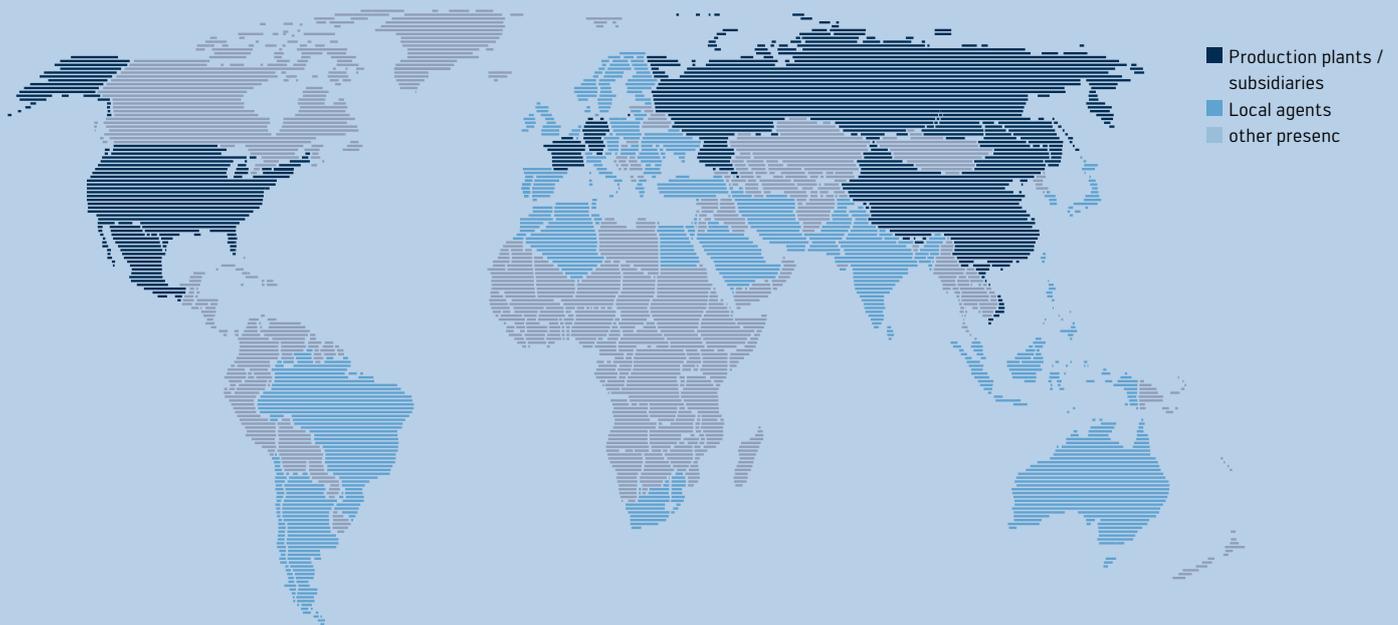
Preheating								
Segmented heating				■	■	■	■	■
Temperature monitoring, pyrometer			■		■	■	■	■
Top-side heating with IR emitters	■							
Upper convection heating		■	■	■	■	■	■	■
Upper heating in soldering module		■	■	■	■	■	■	■
Failure monitoring emitter heating	■	■	■	■	■	■	■	■
Top-side heating with power convection			■				■	

Solder module								
Second solder pot in the solder module		■	■	■	■	■	■	■
y-variable		■		■	■	■		
z-variable		■		■	■	■		
y/z fix		■		■	■	■		
y/z variable			■				■	
VERSAFLEX: x-z-/y-z-variable							■	■
VERSAFLEX ultra: x-y-z-variable + optimization of process time							■	■
MINI-VARIO-WAVE	■	■	■	■	■	■	■	■
MINI-DIP	■	■	■	■	■	■	■	■
Multiwave mechanic solder pump					■			
Multiwave inductive solder pump				■	■			
Multiwave inductive solder pump, XL					■		■	
Automatic solder wire feeder	■	■	■	■	■	■	■	■
Automatic nozzle cleaning		■	■	■	■	■	■	■
Roller conveyor in solder module			■	■	■	■	■	■
Fiducial recognition		■	■	■	■	■	■	■
Recognition of PCB deflection		■	■	■	■	■	■	■
Process control camera	■	■	■	■	■	■	■	■
VERSAFLEX solder wave height control „on the fly“			■	■	■	■	■	■
N <sub>2</sub> heating	■	■	■	■	■	■	■	■
PCB downholder system			■	■	■	■	■	■
Residual O <sub>2</sub> measurement dip module				■	■	■	■	■

Interface								
SMEMA			■	■	■	■	■	■
Scanner	■	■	■	■	■	■	■	■
Traceability	■	■	■	■	■	■	■	■
Transponder reading device	■	■	■	■	■	■	■	■

Additional								
Touchscreen	■	■	■	■	■	■	■	■
CAD-Assistant	■	■	■	■	■	■	■	■
Peripherals/inlet/outlet	■		■	■	■	■	■	■
Upper sensors			■	■	■	■	■	■
Locking for viewing panels			■	■	■	■	■	■
Glass panes, ESD-fit		■	■	■	■	■	■	■
“On the fly” maintenance				■	■	■	■	■

# Electronics Production Equipment Worldwide Presence



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