

# EPA ORGANIZATION

FURNITURE, FLOOR  
& ACCESSORIES  
WORKSTATION  
SUPPLIES &  
STORAGE

-EUROSTAT-

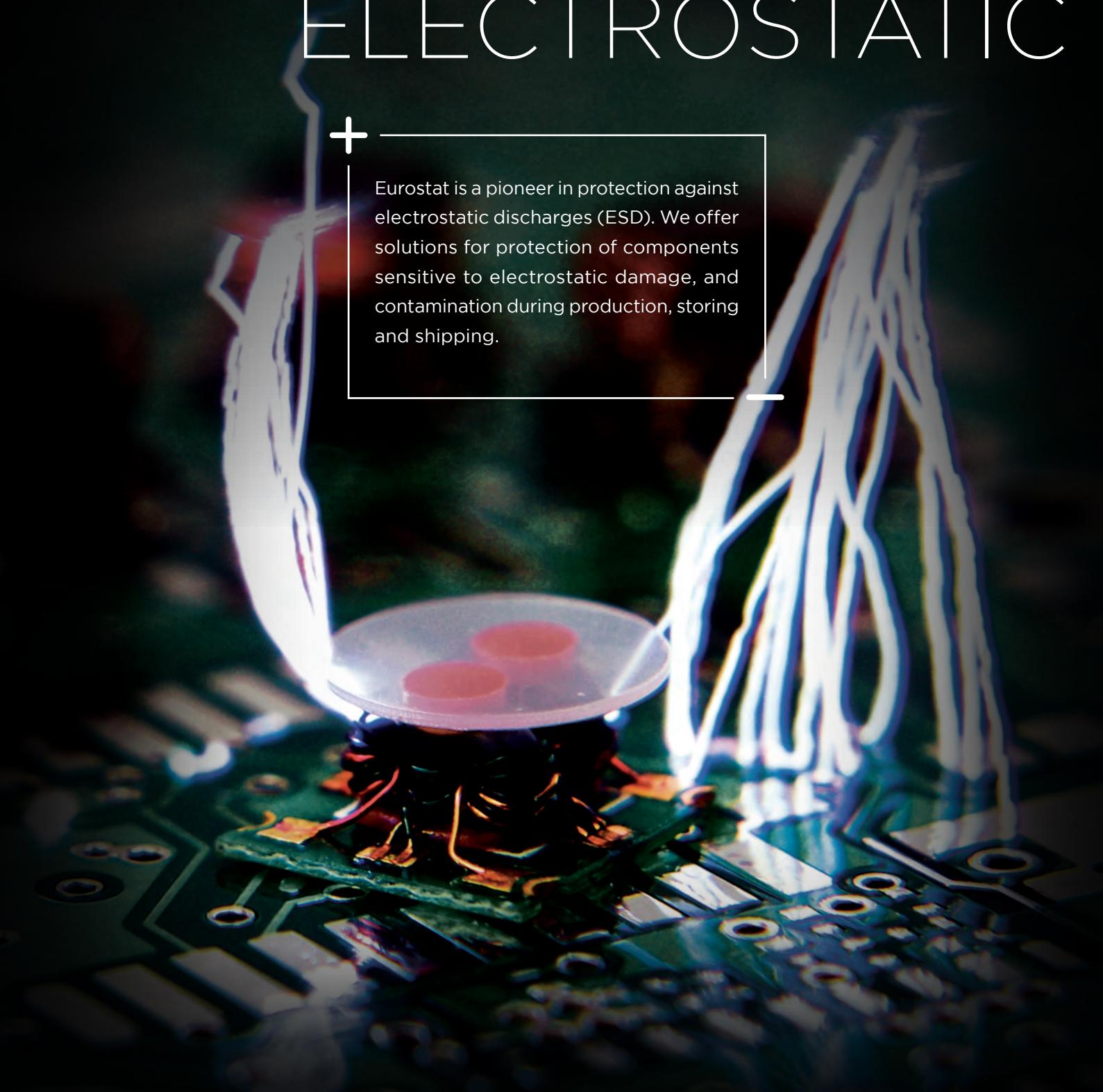
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# EUROSTAT

## PIONEER IN THE ELECTROSTATIC

+

Eurostat is a pioneer in protection against electrostatic discharges (ESD). We offer solutions for protection of components sensitive to electrostatic damage, and contamination during production, storing and shipping.



# PROTECTION OF DISCHARGES

## WHAT ARE ELECTROSTATIC DISCHARGES?

All materials are composed of atoms. Each atom is composed of a positive charge, around which gravitate many negative electrons. At rest, positive nucleus charges are equal to the sum of negative charges of the electrons that gravitate around them. The charge is therefore remains neutral. Static electricity is a phenomenon which happens when two surfaces contact each other and are then separated. It's at this moment that an exchange in electrons between both surfaces can occur. At this moment occurs a movement of electrons that creates charges at the surface of both materials.

This exchange of electrons between conductive materials (and man made materials) can occur suddenly, creating an electrostatic discharge with irreversible damage, especially to electrical components.

In order to avoid those damages, it is necessary to implement the protective measures aiming elimination of all static electricity sources and consequently, prevention of the electrostatic discharges. Nevertheless, if the static discharges appear, Eurostat has developed a whole range of materials and products, providing the protection for electrostatic sensitive devices such as PCBs.

### Conductive

Allows a rapid discharge to ground that can have the same effect as an ESD discharge. These materials insure a bond with ground but do not mitigate the energy exchanged during a discharge..

**Grounding resistance less than**  
**Rg < 1x10<sup>4</sup> Ω**

### Dissipative

Allows a slower discharge from the charge carrier to the ground, reducing the risk of potential damage.

**Grounding resistance is between 10<sup>4</sup> <**  
**Rg < 1x10<sup>11</sup> Ω**

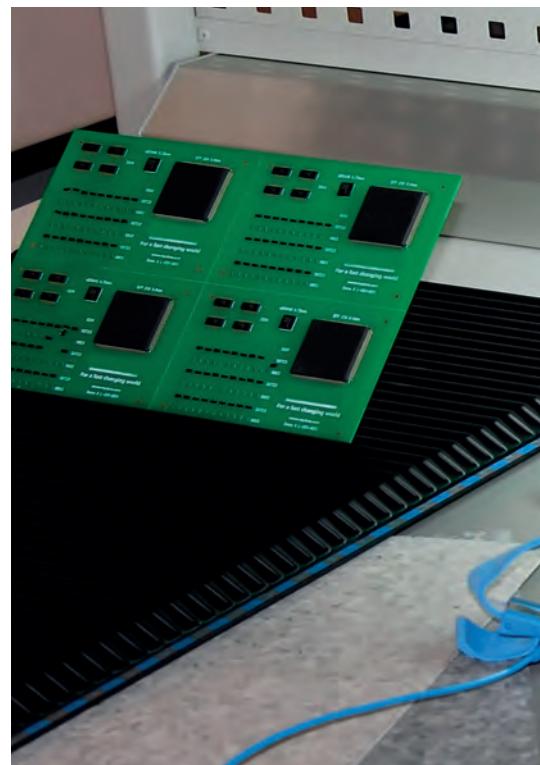
### Insulative

Offer no grounding of electrostatic charges..

**Offer no grounding of electrostatic charges**  
**Rg > 1x10<sup>11</sup> Ω**

# EPA ORGANIZATION

Eurostat provides a wide range of products and consumables for production areas and warehouses to protect against static discharges named EPA (ESD protected area).



## EQUIPPING AN EPA

### The necessary equipment to protect a production area is as follows:

- A workbench
- A fabric or vinyl chair (vinyl for clean rooms),
- A table mat,
- A wrist strap/cord
- A universal terminal to ground the wrist strap, if possible with an earth bonding point under the workbench,
- A grounding terminal plate to ensure the safety of the setup,
- A table ionizer.

Generally, it is recommended to keep 30 cm away any objects that are No -conductive (insulative) or radiating over 5,000 Volts/m or 125 Volts/Inches that are in immediate proximity of sensitive circuits, such as: water bottles, office supplies that can generate ESD, insulative packaging, etc. As well as any cellulose (paper, wood, cardboard...) based elements with a low hygrometry (<40%).

### Clothing

As an important factor when it comes to electrostatic discharge generation, all personal must wear suitable ESD clothing that reduces risk of generating electrostatic discharge.

Dissipative lab coats are mandatory; they must not be covered in any insulative element (veil, badge, safety jacket, long hair etc.) and must cover the sleeves of the operator.

### The floor

The floor of an EPA zone must be dissipative, and is required to ground the operator. He must be equipped with a strap/cord and proper shoes.

An ESD floor requires special cleaning, to avoid any risks of insulating its ESD properties. For example, you must avoid any cleaning product containing waxes or silicones.

### Zone identification

It is important to identify and mark the areas where the workbenches are with appropriate signage on the walls and on the floor:

- Floor adhesive (workspace Identification) or guiding posts
- Signs at the entrances and exits of the EPA zones
- An instrument capable of testing wrist straps and/or shoes must be installed at the entrances of every EPA zone. Operators must test themselves before setting up.
- An instrument capable of ensuring an equal potential link between the operator, his workbench, and the ground.

Every safety or control device must be checked regularly.

**ESD PREVENTION EQUIPMENT VERIFICATION**

Every safety or control device must be checked regularly to be in line with the IEC 61340 norm.

- Measuring surface resistance (Tera Ohm meter)
- Measuring electrostatic charges (Field meter)

**Each device must be calibrated every year in order to stay compliant with the IEC 61340 norm. Eurostat offers this service.**

**TRAINING**

All staff must be aware of the risks that electrostatic discharges represent.

Eurostat offers 3 levels of training, from operator to ESD coordinator, to ensure that all staff follow good practices to be used within the EPA.

## GLOSSARY

**ABS:** Acrylonitrile-Butadiene-Styrene

**APET:** Amorphous Polyethylene Terephthalate

**Carbon Nanotubes:** Two dimensional layers of carbon atoms, providing conductivity or dissipation to PS matrix, depending on concentration in the material

**CPM:** Charge Plate Monitor measures voltages applied to it's sensing plate.

**Directive RoHS:** European Directive: Limiting the use of certain dangerous substances in association with electrical and electronic components

**EMI:** Electromagnetic interference

**EPA:** Electrostatic Protected Area (An area of complete ESD protection)

**ESD:** Electro-static Discharge

**European Standard IEC 61340-5-1:** Protection of electro static sensitive devices

**LDPE, HDPE:** Low density PolyEthylene, High density PolyEthylene

**PC:** Polycarbonate

**PCB:** printed circuit board

**PE:** PolyEthylene

**PP:** PolyPropylene

**PS:** PolyStyrene

**PU:** Polyurethane

**Rg: volume resistance:** Resistance test between the surfaces of a material tested

**Rpp:** surface resistance: A measurement taken from the surface area of a material

**Shielding:** Material offering a Faraday cage

**SMD:** Surface Mount Devices

**Standards EIA-583 / EIA-541 /EIA-625:** Standards related to the packaging of humidity sensitive parts

**TPU:** Thermoplastic Polyurethanes

**VCI:** Vapor Corrosion Inhibitor

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## TRAINING AUDIT & SERVICE

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# 01

## FURNITURE, FLOOR & ACCESSORIES



Eurostat provides equipment to furnish an EPA : Workbenches, chairs, stools, floor and table mats, shelves, labelling and cleaning products...

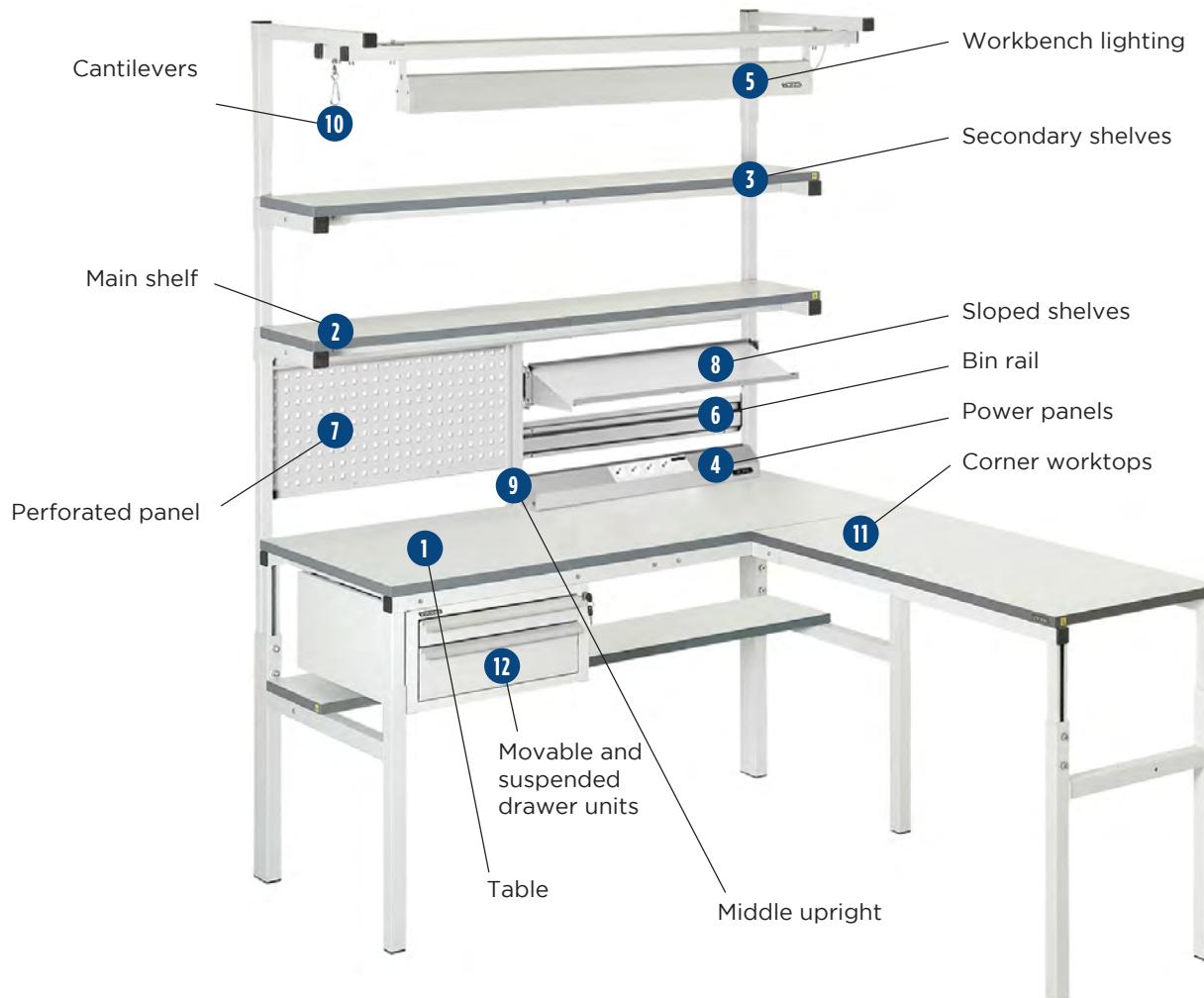


# 1. WORKBENCHES

Eurostat provide a wide range of ergonomic and customizable workbenches. Their flexibility allows operator to easily adjust the height and adapt the workstation to their individual needs.

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## CLASSIC SERIES



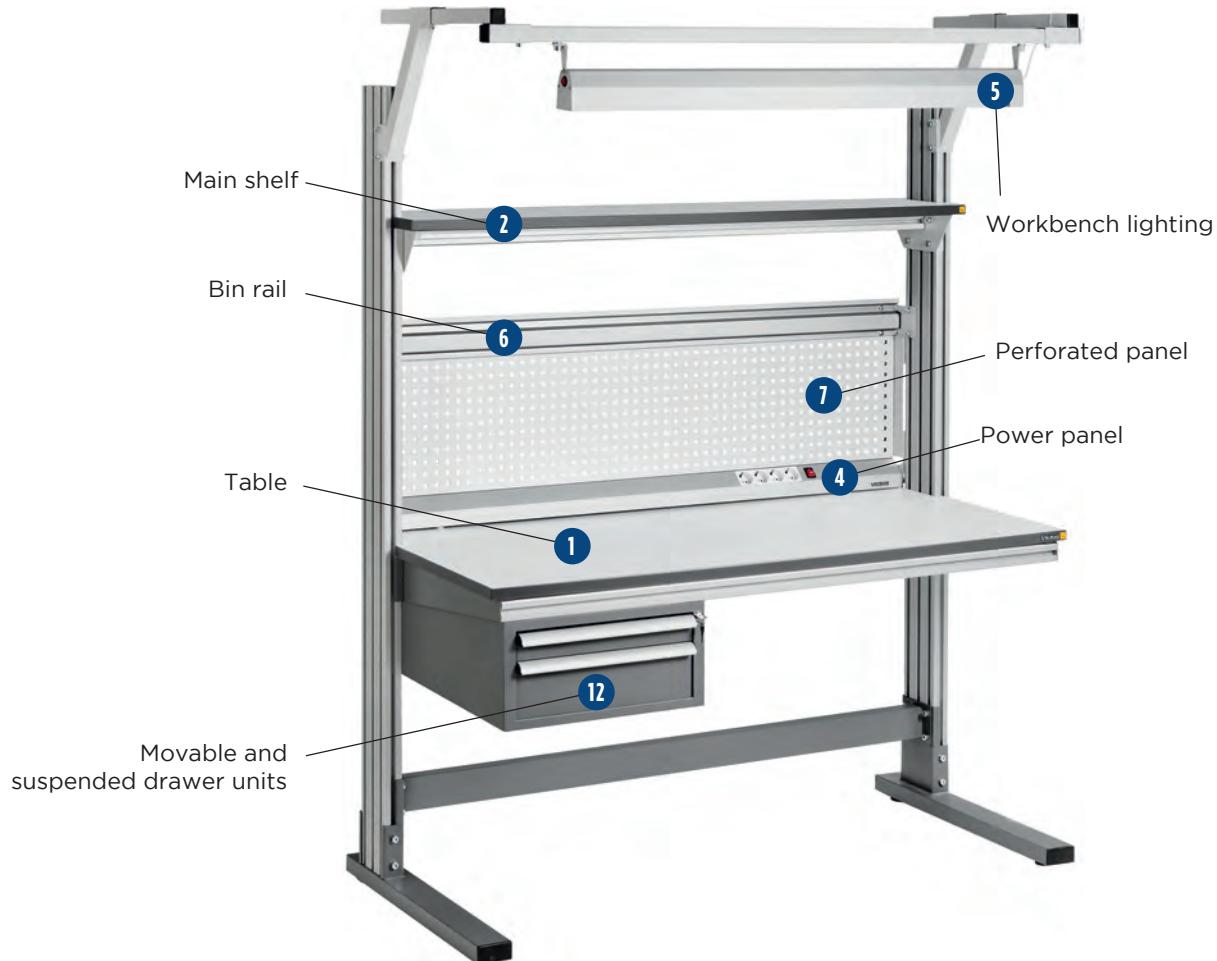
### Technical data:

- Classic Series
- Mechanical height adjustment: 650-950 mm
- Maximum load capacities: 300 kg
- Temperature resistance: 300°C
- ESD properties



- **Mechanical height adjustment:**  
650 – 950 mm
- **Maximum load capacities:** 300 kg
- **Temperature resistance:** 300 °C
- **ESD properties**

## ALLIANCE SERIES



### Technical data:

- Alliance motorized series
- Version without motorized height adjustment available.
- Delivered as a kit: Table, 1st shelf, lights or led lights, perforated panel
- Temperature resistance: 300 °C
- Complementary element can be added.
- Workstations can be joined in a row or back-to-back which reduces costs.
- ESD properties

### MOTORIZED VERSION

- **Motorized height adjustment (button):** 700 – 950 mm
- **Speed:** 3 mm/s
- **Maximum load capacities:** 200 kg (table) and 100 kg (shelf)

### NON-MOTORIZED VERSION

- **Mechanical height adjustment:** 600 – 1300 mm
- **Maximum load capacities:** 200 kg (table) and 100 kg (shelf)

## 01. FURNITURE, FLOOR & ACCESSORIES

### 1 Table

Dimensions mm	Part Number Classic	Part Number Alliance
1200 x 700	44-150-0100	44-150-0276
1200 x 900	44-150-0170	-
1500 x 700	44-150-0101	44-150-0215
1500 x 900	44-150-0172	-
1800 x 700	44-150-0102	44-150-0225
1800 x 900	44-150-0174	-

### 2 Main shelf

Rear racks are included

#### Technical data:

- **Height adjustment:** 1000-1800 mm
- **Maximum load capacities:** 50 kg
- ESD properties

Reference model	Dimensions mm	Part Number Classic	Part Number Alliance
1200 mm workbench	1200 x 300	44-150-0103	included
1200 mm workbench	1200 x 400	44-150-0162	included
1500 mm workbench	1500 x 300	44-150-0104	included
1500 mm workbench	1500 x 400	44-150-0165	included
1800 mm workbench	1800 x 300	44-150-0105	included
1800 mm workbench	1800 x 400	44-150-0167	included

### 3 Secondary shelves (Main shelf necessary)

Main shelf must be previously installed

#### Technical data:

- **Height adjustment:** 1100-1800 mm
- **Maximum load capacities:** 50 kg
- ESD properties
- Colour: Grey

Reference model	Dimensions mm	Part Number Classic	Part Number Alliance
1200 mm workbench	1200 x 300	44-150-0160	44-150-0277
1200 mm workbench	1200 x 400	44-150-0161	44-150-0278
1500 mm workbench	1500 x 300	44-150-0163	44-150-0216
1500 mm workbench	1500 x 400	44-150-0164	44-150-0279
1800 mm workbench	1800 x 300	44-150-0166	44-150-0224
1800 mm workbench	1800 x 400	44-150-0127	44-150-0280

## 4 Power panels

Basic configuration consists of 4 sockets placed in aluminum case with Protective contact and 3m cable. Panel can be equipped with additional sockets, earth leakage circuit breaker, automatic fuse and a phone jack.

### Technical data:

- Nominal load capacity: 10 A
- Ground cord cross-section : 1,5 mm

Reference model	Prerequisites	Dimensions mm	Part Nr. Classic	Part Nr. Alliance
1200 mm workbench	Either main shelf or rear racks required	1200	44-150-0147	Included
1200 mm workbench	Vertical middle upright 12/15/18 required - Either main shelf or rear racks required	595 (demie rampe)	44-150-0146	-
1500 mm workbench	Either main shelf or rear racks required	1500	44-150-0139	Included
1500 mm workbench	Vertical middle upright 12/15/18 required - Either main shelf or rear racks required	745 (demie rampe)	44-150-0148	-
1800 mm workbench	Either main shelf or rear racks required	1800	44-150-0150	Included
1800 mm workbench	Vertical middle upright 12/15/18 required - Either main shelf or rear racks required	895 (half rack)	44-150-0149	-

## 5 Workbench lighting

Either main shelf or rear racks required  
Workbench lighting is placed in an aluminum case with 2 energy-efficient luminescent 54 W lamps, light direction regulation and shadowless reflector provided.

Quick switching on without shimmering, no strob ing freeze

### Technical data:

- Height adjustment: 500 - 1350 mm
- Illuminance at 1000 mm distance: 1200 lux central
- 800 lux en peripherals
- Colour: Grey

Reference model	Dimensions mm	Part Number Classic	Part Number Alliance
Poste 1200 mm	1200	44-150-0192	included
Poste 1500 mm	1500	44-150-0140	included
Poste 1800 mm	1800	44-150-0184	included

## 01. FURNITURE, FLOOR & ACCESSORIES

### 6 Bin rail

Either main shelf or rear rack required

#### Technical data:

- Aluminum rail for bin storage placed along workbench length
- Maximum load capacities: 10 kg
- Half-size bin rails also available

Reference model	Dimensions mm	Part Number Classic	Part Number Alliance
1200 mm workbench	1200	44-150-0168	44-150-0273
1500 mm workbench	1500	44-150-0142	44-150-0274
1800 mm workbench	1800	44-150-0169	44-150-0275

### 7 Perforated panel

#### Technical data:

- Panels can be equipped with accessories
- Colour: Grey

Reference model	Prerequisites	Dim. mm	Part Number Classic	Part Number Alliance
1200 mm workbench	Either main shelf or rear racks required	1200 x 325	44-150-0155	included
1200 mm workbench	Vertical middle upright 12/15/18 required Either main shelf or rear racks required	560 x 505 (Half Panel)	44-150-0154	-
1500 mm workbench	Either main shelf or rear racks required	1500 x 325	44-150-0141	included
1500 mm workbench	Vertical middle upright 12/15/18 required Either main shelf or rear racks required	710 x 505 (Half Panel)	44-150-0156	-
1800 mm workbench	Either main shelf or rear racks required	1800 x 325	44-150-0136	included
1800 mm workbench	Vertical middle upright 12/15/18 required - Either main shelf or rear racks required	910 x 505 (Half Panel)	44-150-0157	-

### 8 Sloped shelves

Angle adjustment provides comfort monitoring of working equipment.

#### Technical data:

- Vertical middle upright rack 12/15/18 required
- Maximum load capacities: 50 Kg
- Colour: Grey

Reference model	Dimensions mm	Part Number Classic	Part Number Alliance
1200 mm workbench	534 x 295	44-150-0158	-
1500 mm workbench	684 x 295	44-150-0131	-
1800 mm workbench	834 x 295	44-150-0159	-

## 9 Middle upright

To divide the perforated panel in two parts.

Reference model	Part Number Classic	Part Number Alliance
1200 mm workbench	44-150-0176	-
1500 mm workbench	44-150-0177	-
1800 mm workbench	44-150-0178	-

## 10 Cantilevers

- Designed for easy-to-reach attaching of drawings, lighting and instruments
- Workbench lighting required

Reference model	Dimensions mm	Part Number Classic	Part Number Alliance
1200 mm workbench	1200	44-150-0151	-
1500 mm workbench	1500	44-150-0152	-
1800 mm workbench	1800	44-150-0153	-

## 11 Corner worktops

- ESD properties
- Surface resistance:  $R_{pp} = 1,05 \times 10^8 \Omega$
- Ground resistance:  $R_g = 2,3 \times 10^8 \Omega$
- Colour: Grey

Reference model	Dimensions mm	Part Number Classic	Part Number Alliance
CLASSIC models	1200 x 500	44-150-0143	-

## 12 Movable and suspended drawer units

- Equipped with 550 mm telescopic drawers and central lock
- ESD properties
- Maximum load capacities per drawer: 30 kg
- Surface Resistance:  $R_{pp} = 1,05 \times 10^8 \Omega$
- Resistance to ground:  $R_g = 2,3 \times 10^8 \Omega$
- Colour: Grey

Unit dimensions mm	Drawers number and dimensions mm	Weight kg	Part Number Classic	Part Number Alliance
SUSPENDED 490 x 354 x 580	1 drawer 400 x 45 x 505 2 drawers 400 x 100 x 505	20	44-150-0106	Not available on motorized version
SUSPENDED 490 x 233 x 580	1 drawer 400 x 45 x 505 1 drawer 400 x 100 x 505	15	44-150-0123	Not available on motorized version
MOVABLE on 4 castors 490 x 580 x 580	2 drawers 400 x 100 x 505 1 drawer 400 x 160 x 505	25	44-150-0193	44-150-0193
MOVABLE on 4 castors 490 x 650 x 580	1 drawer 400 x 45 x 505 2 drawers 400 x 100 x 505 1 drawer 400 x 160 x 505	32	44-150-0112	44-150-0112

## 2. CHAIRS AND STOOLS

Chairs and stools are produced under strict quality control and especially designed for EPA and Cleanroom purposes. ESD safe armrest on request.

### 2.1. Vinyl chairs



Designed for environments sensitive to particle contamination and ESDs. The seats and backrests are covered with vinyl, the wheels are conductive. Glides available on request.

#### Technical data:

- Tear resistant and No -slip synthetic leather cover
- Surface resistance:  $R_{pp} = 1 \times 10^6 \Omega$
- Ground resistance:  $R_g = 1 \times 10^6 \Omega$
- Colour: Black
- 5 year warranty

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DIN EN ISO  
14644-1



- Permanent contact backrest with seat tilt adjustment
- Seat and backrest height adjustment

Seat height mm	Base	Foot	Footrest	Cleanliness	Part Nr.
470-610	Aluminium	Conductive castors	No	ISO 3	43-202-0004
630-890		Conductive glides	Yes		43-202-0009

### 2.2. Fabric comfort chairs



Black aluminum base, different possible adjustments: seat height and depth, seat inclination, backrest height and weight regulation. Change of the upholstery element with a single click.

#### Technical data:

- Seat depth: 420-480 mm
- Seat width: 470 mm
- Warranty: 5 years
- Surface resistance:  $R_{pp} = 10^6 \Omega$
- Ground resistance  $R_g = 10^6 \Omega$

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- Backrest: conductive
- ESD properties
- Other colours of strips available on request: green, orange, blue

Seat height mm	Colour	Pieds	Part Nr.
450-620	Black with grey stripes (Green, Orange, Blue on demand)	Castors	43-202-0001

## 2.3. Fabric and vinyl chairs



Entirely ESD safe, perfectly adapted to EPA.  
All surfaces are treated against ESD

### Technical data:

- Surface resistance:  $R_{pp} = 1 \times 10^6 \Omega$
- Ground resistance:  $R_g = 1 \times 10^6 \Omega$
- Seat depth: 470 mm
- Seat width: 460 mm
- 5 year warranty

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- Backrest: Conductive plastic cover
- Seat and backrest height adjustment

Seat height mm	Material	Colour	Foot	Foortrest	Part Nr.	
440 - 590	Fabric	Blue	Castors	No	43-201-0020	
		Black			43-201-0040	
580 - 850		Blue	Glides	Yes	43-201-0120	
		Black			43-201-0140	
440 - 590	Vinyle	Black	Castors	No	43-201-0060	
			Glides	Yes	43-201-0160	

## 2.4. Ergonomic chairs



Heavy-duty fabric for intensive industrial use.  
Standard aluminum base.  
These chairs contribute to an ergonomic workplace.

### Technical data:

- Seat depth: 470mm
- Seat width: 440mm
- $R_g < 1 \times 10^9 \Omega$
- 5 years warranty on mechanical parts.

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- Height-adjustable seat and backrest  
(adjustable angle of 8 °)

Seat height mm	Colour	Foot	Footrest	Anti ESD armests	Part Nr.
390-540	Grey	Castors	No	No	43-600-2005
	Grey		No	Yes	43-600-2105
540-740	Grey		Yes	No	43-600-2010
	Blue		Yes	No	43-600-2011
	Grey		Yes	Yes	43-600-2110
590-840	Grey		Yes	No	43-600-2015

## 2.5. Polyurethane chairs (pu)



### Technical data:

- Aluminum base, diameter 60 cm
- $R_g < 1 \times 10^6 \Omega$
- Colour: Black

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- Adjustable Back height
- Conductive soft castors

Seat height mm	Work height mm	Footrest	Part Nr.
440-570	700-800	No	43-600-3200
520-710	800-900	Yes	43-600-3205
580-830	900-1000	Yes	43-600-3210

## 2.6. Polyurethane stools (pu)



### Technical data:

- Aluminium base
- $R_g < 1 \times 10^6 \Omega$
- Colour: Black

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- Ergonomic and comfortable backrest
- Variable height adjustment
- Seat rotation: 360°C

Seat height mm	Description	Part Nr.
510-780	Standing stool with glides and foot ring	43-605-0001

## 2.7. Standing stool



Aluminium ESD safe stand stool

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### Technical data:

- $R_g < 1 \times 10^6 \Omega$
- Colour: Black



- Excellent safety thanks to a stable base
- Integrated comfort handles
- Easy to clean
- Space-saving, light and easy to move around

**Seat height mm**

**Part Nr.**

620-850	43-605-0002
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## 2.8. Foot rest



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### Technical data:

- Conductive plastic with metal frames
- Height adjustment



- Adjustable tilt angle
- Version with no height adjustment available on request

**Dimensions mm**

**Part Nr.**

420 x 320 x 80/290	44-310-5125
--------------------	-------------

# 3. CHROME PLATED SHELVES AND TROLLEYS

## 3.1. Shelves



### Technical data:

- Standard units available with 4 to 5 shelves
- Raw material: Chrome plated metal
- Surface resistance R<sub>pp</sub>:  $< 1 \times 10^5 \Omega$
- Maximum load per shelf: 200 kg
- Maximum total load: 500 kg

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- Adjustable feet
- Adjustable individual shelf height

Dimensions mm	Nr. of shelves	Height mm	Part Nr.
460 x 1220	4	1590	40-020-0005
610 x 1220	4	1590	40-020-0010
610 x 1520	4	1590	40-020-0015
610 x 1520	5	1900	40-020-0020
610 x 1820	4	1590	40-020-0025
610 x 1820	5	1900	40-020-0030

## 3.2. Trolleys

standard trolley type available with 2 or 3 shelves per trolley



### Technical data:

- Material: chrome plated metal
- Surface resistance R<sub>pp</sub>  $< 1 \times 10^4 \Omega$
- Maximum load per trolley: 200 kg

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Compliant



Conductive rubber swiveling castors (2 with brakes)

Dimensions mm	Nr. of shelves	Part Nr.
460 x 760 x 1030	2	40-010-0005
460 x 760 x 1030	3	40-010-0010
610 x 910 x 1030	2	40-010-0015
610 x 910 x 1030	3	40-010-0020

## a. Chrome plated wire shelves for reels



Dimensions mm	Part Nr.
460 x 910 designed for 39 reels	40-101-0001
460 x 910 designed for 15 reels	40-101-0005

## b. Chrome plated posts

Dimensions mm	Part Nr.
755	40-150-0030
1390	40-150-0054
1590	40-150-0063
1900	40-150-0074
2185	40-150-0086

## c. Accessories

Description	Part Nr.
Set of 4 pairs of half aluminum sleeves (for 1 shelf)	40-180-0260
U-Handle for 460mm wide trolley, chrome plated (2 per trolley)	40-180-0005
U-Handle for 610mm wide trolley, chrome plated (2 per trolley)	40-180-0010
Push handle for 460mm mobile shelf, chrome plated	40-180-0025
Push handle for 460mm mobile shelf, chrome plated	40-180-0030
Bumper (non ESD safe) to be used on trolleys and mobile shelving units	40-170-0010
Set of 4 wheels (2x shifted, 2x brakes) to be used on trolleys and mobile shelving units	40-170-0005

## d. EVA matting for shelves

EVA plastic to cover shelving, benching, trolleys.

**Thickness mm** 1.5



- Extremely competitive option
- Cut to size on demand

**Maximum temperature of use 50°C**

**IEC 61340 Compliant**

### Technical data:

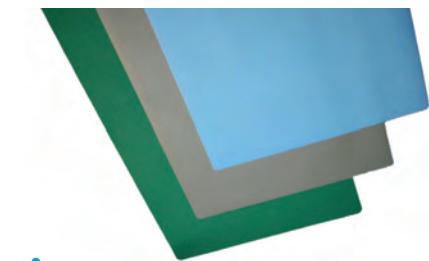
- Delivered without any accessories
- Surface resistance Rpp:  $< 1 \times 10^5 \Omega$
- Maximum width: 1100mm
- Core diameter: 76mm
- Colour: Black

Dimensions m	Part Nr. per roll
24 x 1,10	32-500-2410
24 x 0,55	32-500-2455

# 4. TABLE MATS AND FLOOR GROUNDING

## 4.1. Table mats

### a. Standard version



+ No soldering resistance, dissipative top layer and conductive bottom layer for excellent path to ground.

**Thickness mm** 2.0

#### Technical data:

- Surface resistance Rpp:  
Top layer  $\leq 1 \times 10^8 \Omega$   
Bottom layer  $\leq 1 \times 10^4 \Omega$

IEC 61340  
Compliant

Dimensions	Colour	Part Nr.
0,61 x 10 m	Green	32-918-0800
1,00 x 10 m	Green	32-918-1000
0,61 x 10 m	Grey	32-918-0801
1,00 x 10 m	Grey	32-918-1001
0,61 x 10 m	Blue	32-918-0802
1,00 x 10 m	Blue	32-918-1002

### b. High temperature resistant version

Dissipative top layer, conductive bottom layer for excellent path to ground, easy to clean, high durability.



**Thickness mm** 2.1

#### Technical data:

- Surface resistance Rpp:  
Top layer  $\leq 1 \times 10^9 \Omega$   
Bottom layer  $\leq 1 \times 10^4 \Omega$
- Ground resistance Rg:  $\leq 3,5 \times 10^7 \Omega$

IEC 61340  
Compliant

+ Soldering heat resistant.  
Pre-cut mats are supplied with 2 x 10mm male studs and grounding cord (ref 30-560-1510)

#### Shape

#### Dimensions

#### Colour

#### Part Nr.

Complete roll	1,22 m x 10 m	Beige	32-190-1102
Complete roll	1.22 m x 10 m	Grey	32-190-1103
Complete roll	1.22 m x 10 m	Blue	32-190-1104
Pre-cut	61 cm x 90 cm	Beige	32-200-2609
Pre-cut	61 cm x 90 cm	Grey	32-200-3609
Pre-cut	61 cm x 90 cm	Blue	32-200-4609
Pre-cut	60 cm x 120 cm	Beige	32-200-2612
Pre-cut	60 cm x 120 cm	Grey	32-200-3612
Pre-cut	60 cm x 120 cm	Blue	32-200-4612

### c. PVC Version



Flame retardant, oil resistant, water and chemical resistant, no discoloration

**Thickness mm** 3.2

**Technical data:**

- Surface resistance Rpp:  $1 \times 10^7 - 1 \times 10^9 \Omega$
- Ground resistance Rg:  $1 \times 10^7 - 1 \times 10^9 \Omega$
- Static decay: < 1,9 s
- Colour: Blue

**Dimensions**

**Part Nr.**

Complete roll 120 cm x 10 m	32-921-1200
--------------------------------	-------------



- Smooth surface is easy to clean and maintain, cleanroom compatible
- Dimensionally stable

### d. Field service kit



Dedicated to a technician operating on site.

Kit includes:

- High quality static dissipative work surface 54 x 61 cm
- Adjustable fabric 10mm stud wrist strap
- Grounding cord connection for wrist strap/mat



- Provides effective static protection in a compact package that fits easily into most tool cases.
- Two pockets sewn onto the work surface for cords storage.

**Thickness mm** 0.8

**Technical data:**

- Dimensions: 540 x 610 mm
- Surface resistance Rpp:  $< 1 \times 10^7 \Omega$
- Ground resistance Rg:  $< 1 \times 10^7 \Omega$
- Colour: Red

Part Nr.: 31-560-0502

## 4.2. Floors

### a. Vinyl floor mats



Dimensions	Colour	Part Nr.
150 cm x 25 m	Blue	32-913-5005
150 cm x 25 m	Beige	32-913-5006
150 cm x 25 m	Grey	32-913-5007



- Made out of vinyl material with dissipative top layer
- Excellent grounding properties
- Easy to clean and excellent durability

**Thickness mm** 2.0

IEC 61340  
Compliant

#### Technical data:

- Ground resistance  $R_g: 1 \times 10^6 \Omega$
- Roll length : 25 m
- Total roll weight : 112 kg
- Weight : 3000 g/m<sup>2</sup>
- Surface: smooth
- Reverse side : sanded

Welding rod on request (part number: 32-990-0001)

### b. Rubber floor mats



**Thickness mm** 2.5

#### Technical data:

- Ground resistance  $R_g: 1 \times 10^6 \Omega < R_g < 1 \times 10^8 \Omega$
- Abrasion resistance:  $\leq 200 \text{ mm}^3$
- Hardness : 85 +/- 5 Shore A
- Indentation :  $\leq 0,25 \text{ mm}$

**Dimensions**      **Colour**      **Part Nr.**

Complete roll 1,22 m x 10 m	Grey	32-154-2329
--------------------------------	------	-------------



Dissipative top-layer and conductive bottom layer.

### c. Sticky mats

To be placed outside an EPA area for footwear decontamination



#### Technical data:

- Non ESD safe material
- The mat consists of 30 removable layers
- Material: Polyethylene (LDPE)
- Thickness: 50mm (+/- 10%)

Dimensions mm	Colour	Part Nr.
600 x 900	Blue	32-917-2436
660 x 1140	Blue	32-917-2645
457 x 1143	White	32-375-6031
610 x 915	White	32-375-6032
660 x 1143	White	32-375-6033

### d. Interlocking floor tiles -Q- block



#### Technical data:

- Particularly suitable when it is requested to often change the EPA layout and for high traffic areas.
- Can be loose laid on every kind of floor.

IEC 61340  
Compliant

Dimensions mm	Colour	Part Nr.
500 x 500 x 4	Grey	32-160-0401
500 x 500 x 4	Blue	32-160-0402



Lower conductive layer and top dissipative layer.

## 01. FURNITURE, FLOOR & ACCESSORIES

### e. Anti-fatigue solutions

#### Dissipative anti slip mat with bubble surface

##### Dimensions mm

##### Part Nr.

960 x 660	32-917-6001
1260 x 960	32-917-6002



Especially designed for standing work positions

IEC 61340  
Compliant

##### Thickness mm

14

##### Technical data:

- Dissipative anti slip mat with bubble surface
- Ground resistance Rg:  $1 \times 10^5 - 1 \times 10^7 \Omega$
- Surface resistance Rpp:  $1 \times 10^5 - 1 \times 10^7 \Omega$
- Colour: Black



Highest standing comfort with the bubble surface. Also Available with flat circular discs to allow easy access for trolleys

#### Dissipative anti slip mat with diamond embossed surface

##### Dimensions mm

##### Part Nr.

610 x 910	32-917-7005
610 x 1840	32-917-7010



##### Thickness mm

16

IEC 61340  
Compliant

##### Technical data:

- Yellow safety border is highly visible with ESD logo embedded in the corners
- Ground resistance:  $< RgL 1 \times 10^5 - 1 \times 10^7 \Omega$
- Surface resistance:  $1 \times 10^5 < Rpp < 1 \times 10^7 \Omega$
- Colour: Black with 2 yellow safety borders



Fitted with 2 x 10 mm male grounding studs, 3 m grounding cord with crocodile clip and banana included.

### 4.3. Acrylic adhesive



- Permanent or release bond
- High bond strength

##### Technical data:

- Solvent free
- Capacity: 5 Liters
- Coverage rate (approx.): 4m<sup>2</sup> per liter
- Storage: between 5°C and 30°C

Part Nr.: 32-990-0002

## 4.4. Black conductive tubing

Carbon loaded conductive PolyEthylene.

**Caution!** The use of black conductive PE bags or tubing might be detrimental to electronic components due to the high speed of the electrostatic discharge on the surface.



can substitute copper and used as a conductive matrix for grounding floors.

**Thickness µm (+/- 10%)**

100

IEC 61340  
Compliant  
ROHS Directive

### Technical data:

- Surface resistance R<sub>pp</sub>:  $< 1 \times 10^5 \Omega$
- Résistance de volume R<sub>g</sub>:  $< 1 \times 10^5 \Omega$
- Colour: Black

### Dimensions

### Part Nr.

76 mm x 152 m	20-851-0005
102 mm x 152 m	20-851-0010

## 4.5. Grounding kit

Includes a 100mm stud, copper adhesive and a grounding plug.

### Description

### Part Nr.

Grounding kit	30-552-5046
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# 5. GROUNDING ACCESSORIES

## 5.1. Connection from workbench to ground



### Adaptor

#### Features

#### Part Nr.

Banana plug/10mm studs Should be connected to a wire	30-552-6012
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### UK grounding plug

#### Features

#### Part Nr.

3 x BP 10 mm	30-552-0610
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### EU grounding plug

#### Features

#### Part Nr.

3 x BP 10 mm	30-552-0615
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## 01. FURNITURE, FLOOR & ACCESSORIES

### c. Grounding Plug



30-552-0605

30-552-0620

#### Technical Data

- Earthing plug providing a reliable path to electrical main earth
- Material: ABS
- Resistor:  $1\text{ M}\Omega$



Wide choice of connections

#### Earthing plug

Connections	EU plug	UK plug
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3 x 7 mm studs	30-552-0605	30-552-0600
3 x 10 mm studs	30-552-0615	30-552-0610
2 x M5 eyelet	30-552-0625	30-552-0620
2 x M5 eyelet connections 7 & 10mm + banana	30-552-0635	30-552-0630
3 x bananas	30-552-6007	/

## 5.2. Universal grounding box and earthing plugs

### a. Universal box



Part Nr.: 30-560-0039

#### Technical Data

- Snaps (4, 4.5, 7 and 10mm)
- Complete with 3 meter cord with eyelet
- Material: Yellow ABS
- Dimensions: 78 x 28 x 35 mm
- No resistance



- Universal grounding solution compatible with all existing wrist strap connections: banana plugS, GSGS, snaps

### b. L-Shape earth bonding bracket

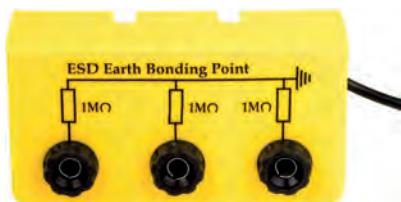


#### Technical Data

- 3m of black cord, right output
- Material: Yellow ABS
- Dimensions: 110 x 16,5 x 33 mm
- Security resistance:  $1\text{ M}\Omega$



Other configuration on request, with a minimum order



Characteristics	Reference
Grounding system with 3 x 10mm male studs	30-551-3020
Grounding system with 3 x 7mm male studs	30-551-3030
Grounding system with 3 x banana connections	30-551-3040

## d. Grounding accessories for mats

To ground mats directly, to an earthing terminal or mat to mat . Resistance: 1 MΩ

### Link to Earthing Terminal

Mat connection	Ground connection	Length m	Reference
2 x 10mm female Stud	/	1,80	30-560-0210
2 x 10mm male Stud	/	1,80	30-560-0211
2 x 10mm female Stud	/	0,15	30-560-0214
2 x 10mm female Stud	/	0,60	30-560-0215



Serie 30-560-021X



Serie 30-560-151X

### Mat grounding

Mat connection	Ground connection	Length m	Reference
10mm molded female Stud	Eyelet	4,50	30-560-1510
10mm molded male Stud	Eyelet	4,50	30-560-1511
10mm male Stud + 2 holes for bananas	Eyelet	3,00	30-560-0048
10mm female Stud + 2 holes for bananas	Banana	3,00	30-560-0049
10mm female Stud + 2 fiches GSGS	Eyelet	3,00	30-560-0148

### 5.3. Stud assembly tool



To equip table or floor mats for grounding.

Description	Reference
Snap fastener, 10mm male to be used for rigid table/floor mats up to 3mm	30-560-0033 – Bags of 10 pcs 30-552-0045 – Bags of 50 pcs
Snap fastener, 10mm female to be used for rigid table/floor mats up to 3mm	30-560-0034 – Bags of 10 pcs 30-552-0030 – Bags of 50 pcs
Snap fastener, 10mm male to be used for soft table/floor mats	30-560-0050 – Bags of 10 pcs
Snap fastener, 10mm female to be used for soft table/floor mats	30-560-0051 – Bags of 10 pcs
Metal tool kit for studs	30-552-6035

### 5.4. Cords

#### WRIST STRAP COIL CORDS

- Resistance: 1 MΩ
- Female stud connections
- Colour: Black

- Other connections and lengths on request
- Types of connections to fit most grounding systems worldwide



Coil cords

Connections	Length m	Reference
4 mm / banana	1,80	30-560-0604
4 mm / banana	3,00	30-560-1004
7 mm / banana	1,80	30-560-0607
7 mm / banana	3,00	30-560-1007
10 mm / banana	1,80	30-560-0610
10 mm / banana	3,00	30-560-1010
4 mm / 10 mm stud	1,80	30-560-0641
7 mm / 7 mm stud	1,80	30-560-0677
10 mm / 10 mm stud	1,80	30-560-0611
7 mm / 10 mm stud	1,80	30-560-0671
4 mm / GSGS	1,80	30-560-0614
4 mm / GSGS	3,00	30-560-1014
4 mm / eyelet	3,60	30-560-1214



#### Dual Conductor Coiled Cords

- Designed to operate with workstation monitors
- Resistance:  $1\text{ M}\Omega$
- Length: 1.80 m

Reference : 30-560-0600

## 5.5. Operator grounding systems



Fabric wrist strap



Metal wrist band



Plastic wrist band



Dual cord wrist straps



### a. Fabric wrist straps



- Both sides are conductive
- Adjustable to any wrist size

#### Connection      Reference

4 mm stud	30-560-0004
7 mm stud	30-560-0007
10 mm stud	30-560-0010

Crimson red colour, allows operator grounding to avoid electrostatic discharge to components.

#### Technical Data

- Material Non allergenic
- $R_g < 1 \times 10^5 \Omega$
- Male stud connection
- Washable
- Colour: Crimson red

IEC  
61340  
Compliant

### b. Metal wrist bands



- Insulated external side and conductive internal side
- Adjustable to any wrist size

#### Connection      Reference

4 mm stud	30-560-4004
7 mm stud	30-560-4007
10 mm stud	30-560-4010

Superior reliability for grounding operators

#### Technical Data

- Conductive bracelets
- $R_g < 1 \times 10^5 \Omega$
- Superior reliability
- Nickel free
- Male stud connection

IEC  
61340  
Compliant

## 01. FURNITURE, FLOOR & ACCESSORIES

### c. Plastic wrist bands



- Hygienic washable wrist band
- Insulated external side and conductive internal side

Clean room compatible.

#### Technical Data

- Thermoplastic material
- $R_g < 1 \times 10^5 \Omega$
- Male stud connection
- Colour: Blue

IEC  
61340  
Compliant

#### Connection      Reference

4 mm stud	30-560-0104
7 mm stud	30-560-0107
10 mm stud	30-560-0110

### d. Dual cord wrist straps

Designed to operate with the workstation monitors.

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Compliant

#### Fabric



- Both sides are conductive
- Adjustable to any wrist size

Dual cord wrist strap.

#### Technical Data

- Non allergenic material
- $R_g < 1 \times 10^5 \Omega$
- Male stud connection
- Washable
- Colour: brown, polyester fiber

Reference : 30-560-3004

#### Metal



- Insulated external side and conductive internal side
- Conductive wrist band

Dual cord wrist strap.

#### Technical Data

- Nickel free
- $R_g < 1 \times 10^5 \Omega$
- Male stud connection

Reference :

Size S : Reference 30-560-3010

Size L : Reference 30-560-3011

## 5.6. HAND LOTION



- Moistens skin for better contact between the wrist band and the skin.
- Absorbed immediately, does not interfere with grip or dexterity.

Bottle characteristics	Capacity	Part Nr.
No ESD	230 ml	41-097-0005
ESD	450 ml	41-097-0010
No ESD	900 ml	41-097-0015
No ESD	3,75 m	41-097-0020
ESD	230 ml	41-097-6000

# 6. EPA WASTE BINS

## 6.1. Waste bins



### Black PP conductive waste bin

#### Features

- 40 liters
- Liquid compatible
- $R_g < 1 \times 10^5 \Omega$
- **Dimensions:** 330 x 235 x 530 mm

Part Nr. : 41-094-0110



### Black PP conductive waste bin

#### Features

- 13 liters
- Liquid compatible
- $R_g < 1 \times 10^5 \Omega$
- **Height:** 310 mm
- **Top diameter:** Ø 300 mm

Part Nr. : 41-094-2473



### Black PE conductive waste bin

#### Features

- 112 liters
- Dry waste only
- $R_g < 1 \times 10^5 \Omega$
- **Dimensions:** 400 x 400 x 700 mm
- Customized sizes on request

Part Nr. : 23-172-3343b

## 01. FURNITURE, FLOOR & ACCESSORIES



### Black PE conductive waste bin

#### Features

- 112 liters with wheels
- Dry waste only
- Surface resistance R<sub>pp</sub> < 1 x 10<sup>5</sup> Ω
- **Dimensions:** 400 x 400 x 700 mm

Part Nr.: 23-172-3344



### Black PP conductive waste bin

#### Features

- 240 liters
- R<sub>g</sub> < 1 x 10<sup>5</sup> Ω
- **Dimensions:** 700 x 660 x 860 mm
- Handle raised position 1230mm
- Handle lowered position 1010mm

Part Nr.: 41-094-6017

## 6.2. Waste bags

Pink PE low tribocharging bags to be used in waste bins.  
Typical surface resistance value: R<sub>pp</sub> < 1 x 10<sup>11</sup> Ω.

#### Dimensions



Features	Dimensions (mm) Width x Gusset x Height	Thickness μm	Part Nr.
Waste bags for 15 liter bins (50 bags)	300 x 600 x (100 + 100)	25 +/-10%	41-095-0005
Waste bags for 40 liter bins (10 bags)	450 x 750 x (180 + 180)	23 +/-10%	41-095-0007
Waste bags for 120 liter bins (10 bags)	680 x 1180 x (150 + 150)	23 +/-10%	41-095-0010
Waste bags for 180 liter bins (10 bags)	800 x 1300 x (200 + 200)	28 +/-10%	41-095-0013

# 7. ESD AWARENESS

## 7.1. Floor adhesive tapes



42-005-0035



42-005-0005



42-005-0020

Features	Material	Adhesive	Dimensions	Part Nr.
<b>ESD PROTECTED AREA</b> with ESD logo heavy duty and abrasion resistant ESD properties	PVC static dissipative floor tape	Antistatic Acrylic	Per roll: 50 mm x 33 m	42-005-0035
<b>ESD PROTECTED AREA</b> with ESD logo heavy duty and abrasion resistant Not ESD safe version	PVC floor tape	Natural rubber	Per roll: 50 mm x 66 m	42-005-0005
<b>ESD PROTECTED AREA</b> with ESD logo abrasion resistant and durable	-	-	Sticker 60 x 120 mm	42-005-0020

## 7.2. Signs

Eurostat offers various signs in yellow (entering and inside EPA) or red (leaving EPA), displayed overhead, wall mounted or on bench tops.



42-153-0005



42-153-0010



42-153-9005

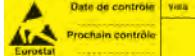


42-153-9010

Text	Colour	Dimensions	Language	Part Nr.
<b>ATTENTION - ESD PROTECTED AREA</b> Observe precautions for handling electrostatic discharge sensitive devices	Yellow	600 x 300	English	42-153-0005
<b>ATTENTION - You are leaving the EPA</b>	Red	600 x 300	English	42-153-0010
<b>ATTENTION - Zone protégée ESD</b> Respecter les précautions de manipulation des dispositifs sensibles aux décharges électrostatiques	Yellow	600 x 300	French	42-153-9005
<b>ATTENTION</b> Vous quittez la zone protégée contre les ESD	Red	600 x 300	French	42-153-9010

## 01. FURNITURE, FLOOR & ACCESSORIES

### 7.3. Stickers

Text	Description	Dim. mm	Part Nr.
	/ Yellow triangle Jedec label	25 x 25	42-150-0010
	<b>ATTENTION</b> <b>Zone protégée contre les ESD</b> <b>Respecter les précautions de manipulation des produits sensibles aux décharges électrostatiques</b>	Label "protected area" 300 x 205	42-150-9004 FR
	<b>ATTENTION</b> <b>Zone protégée contre les ESD</b> <b>Respecter les précautions de manipulation des produits sensibles aux décharges électrostatiques</b>	Label "protected area" 400 x 300	42-150-9005 FR
	<b>Zone de travail contrôlée</b> <b>Manipulation interdite à toute personne non autorisée</b>	Label "protected area" 200 x 100	42-150-9007 FR
	<b>Port du bracelet obligatoire</b>	Yellow label "wrist strap wearing" label	42-150-9008 FR
	<b>Date contrôle</b>	Yellow label, "date of checking" label	60 x 20 42-150-9009
	<b>ATTENTION</b> <b>Ne pas ouvrir avant usage.</b> <b>Utiliser cet emballage pour le retour de l'article remplacé. Cet emballage protège de l'électricité statique.</b> <b>Personnes et postes de travail doivent être mis à la terre pendant les travaux de réparation.</b>	Yellow label Text in French, English and German	60 x 100 42-150-9010
	<b>ATTENTION</b> <b>Respecter les précautions de manipulation des produits sensibles aux décharges électrostatiques.</b>	Yellow label	50 x 60 42-150-9011 FR
	<b>Point de connexion</b>	Yellow label "connection point"	Ø 40 42-150-9013 FR
	/ Yellow label For shielding bags		42-151-0005s

	<b>ATTENTION</b> Entering EPA	Yellow label		42-152-0005 EN
	<b>Grounding point</b>	Yellow label	25 x 44	42-152-1100 EN
	<b>ATTENTION vous quittez la zone protégée contre les ESD</b>	Red label	210 x 300	42-152-9010 FR
	<b>ATTENTION</b> Observe precautions for handling electrostatic discharge sensitive devices	Yellow label	25 x 45	42-150-0015 EN
	<b>ATTENTION</b> Static sensitive devices Handle only at static safe work stations	Yellow label	40 x 60	42-150-0020 EN
	<b>ATTENTION</b> Respecter les précautions de manipulation des produits sensibles aux décharges électrostatiques	Yellow label		42-150-0040 FR
	<b>ATTENTION</b> Observe precautions for handling electrostatic discharge sensitive devices	For shielding bags	25 x 45	42-150-0041 EN
	<b>ATTENTION</b> Circuits sensibles à l'électricité statique. Manipulation uniquement autorisée sur poste de travail protégé	Yellow label	40 x 60	42-150-9003 FR

## 7.4. High visibility waistcoat



IEC  
61340  
Compliant

### Features

- Colour: fluorescent yellow (available in orange)
- Material: 98% polyester, 2% conductive fibers.
- ESD properties

### Size                      Part Nr.

S	51-910-7004
M	51-910-7000
L	51-910-7001
XL	51-910-7002
XXL	51-910-7003



- Reflective: 2 x 50mm glass bead reflective tapes sewn in position
- Fastening: plastic stud on the front.
- Personalized marking on request.

## 7.5. Banner and retractable belt barrier

### a. Guiding post with belt



### Features

- one-side printed: "ESD PROTECTED AREA"
- Colour: black and yellow
- Posts height 910 mm
- Post diameter 350 mm
- Length of the streamer 3 m
- Surface resistance:  $R_{pp} < 1 \times 10^9 \Omega$

Reference 42-154-0005

### b. Streamer with wall bracket



### Features

- Both printed sides « ESD PROTECTED AREA »
- Colour: Black and yellow
- Wall bracket height 133 mm
- Wall bracket diameter 60 mm
- Length of the streamer 3 m
- Surface resistance Rpp:  $< 1 \times 10^9 \Omega$

Part Nr. 42-154-0006

# 8. CLEANING PRODUCTS

## 8.1. Liquid products

### a. Floor stripper



Non-ammoniated, biodegradable no harsh odors.  
This stripper will not damage or dull flooring when used according to manufacturer's instructions.  
Non-streaking and low foaming.

#### Features

- Effective in hard or soft water
- Should be applied once a year
- **Capacity:** Bottle 3.75 liters

Part Nr.: 41-100-4010

### b. Cleaner for mats



Mat and surface cleaner for easy removal of dirt and stains.  
Usable for all types of surfaces including table, floor mats, table tops, and field service kits.  
(to be applied after stripper).

#### Features

- Leaves no tacky or corrosive residue.
- Usable for table mats as a weekly cleaner
- Usable for floor mats as an annual cleaner

1 Liter spray bottle : Part Nr. 32-600-0001

20 liters bottle : Part Nr. 32-600-0020

### c. Cleaning product



#### Features

- A long-lasting and economical formula
- Non-toxic and non-corrosive
- Suitable for industrial clean rooms ISO 5 and above
- Formula: sodium and chloride free
- Cleanroom compatible
- **Capacity:** Bottle 95 cl

Part Nr.: 41-100-5001

## 01. FURNITURE, FLOOR & ACCESSORIES

### d. Varnishes



#### Ultra floor finish

High quality and high performance

##### Features

- Extended stripping cycle that can last for up to 24 months
- Dries faster and with higher gloss
- intensity than other ESD finishes
- No other ESD floor finish can match Staticide Ultra for electrical properties, durability and gloss finish
- Maximizes the stripping cycles
- Coverage: 35 to 50 m<sup>2</sup> per liter
- **Capacity:** Bottle 3,75 liters

Part Nr.: 41-100-4600



#### Acrylic floor finish

Economic acrylic floor finish for EPA

##### Features

- Designed to provide high performance static control on any sealed or hard surface in manufacturing production areas, Staticide Acrylic Floor Finish is a high solid, solution to protect sensitive manufacturing areas from the dangers of static build up.
- Should be applied once a year after the use of 41-100-4010 stripper and 32-600-0001 or 0020 cleaner
- **Capacity:** Bottle 3.75 liters

Part Nr.: 41-100-4000

### e. Wipers



#### Wipers 55% cellulose, 45% polyester

##### Features

- Cleanroom compatible
- ESD properties
- Cleanliness : ISO 5
- **Dimensions:** 9 x 9" (23 x 23cm)

Part Nr.: 41-100-1301

#### Wipers 100% polyester

##### Features

- Good water and oil absorption
- Soft and comfortable, not scratching the surface
- ESD properties
- Cleanliness : ISO 5
- **Dimensions:** 9 x 9" (23 x 23cm)

Part Nr.: 41-100-1300

## 8.2. Sticky rolls



Sticky roll to avoid particle contamination.  
Material: 100% silicone  
**Dimensions:** 4", 6", 8", 12"

### Features

- Offering an excellent adhesive surface and durability, removing contaminating particles.
- Use with adhesive paper.
- Cleanroom compatible
- ESD properties
- Cleanliness : ISO 5

Description	Part Nr.
Sticky roll - 102 mm	41-099-6041
Sticky roll - 152 mm	41-099-6043
Sticky roll - 203 mm	41-099-6045
Sticky roll - 305 mm	41-099-6047

Sticky roll - 102 mm	41-099-6041
Sticky roll - 152 mm	41-099-6043
Sticky roll - 203 mm	41-099-6045
Sticky roll - 305 mm	41-099-6047

## 8.3. Paper for sticky rolls

White adhesive paper with strong viscosity.

**Dimensions:** 330 x 240 – 50 films

### Features

- Removes dust and particles
- High density surface glue

Part Nr. : 41-099-6049

## 8.4. ESD Safe Brooms and Dustpan Kit

### a. Broom



### b. Bench brush with soft hairs



### c. Safe broom and dustpan kit



#### Features

- Long broom with conductive brush head and a detachable Aluminium shaft
- ESD broom
- Brush head 400 mm

Part Nr. : 41-099-6009

#### Features

- **Length:** 360 mm
- **Hair length :** 67 mm
- **Hair surface:** 180 mm

Part Nr. : 41-099-0076

#### Features

- Conductive PP broom head with a conductive aluminium shaft.
- **Dimensions (LxL):**  
Broom 880 x 230 mm  
Dustpan 900 x 260 mm

Part Nr. : 41-099-6052

## 8.5. Vacuum cleaners



Special field service and EPA mini vacuum cleaner (suction and blow options), to remove dust and debris from electronic equipment subject to contamination and static build up.

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61340  
Compliant

### Features                      Part Nr.

Vacuum cleaner 230 V, 1300 W	41-098-5011
Vacuum cleaner 230 V, 1300 W (electronic potentiometer version)	41-098-5012

### Features:

- Blowvac' cleaner – with suction and blow options (power controlled)
- Premium quality electronic component for reliability
- Conductive accessories including hard and soft nozzles and shoulder strap
- Special 1.2 liter multilayer filter system
- Low noise yet retaining excellent suction strength
- Industrial vacuum cleaners on demand

## a. Vacuum cleaners accessories

Description	Item	Part Nr.
Multi-ply filter-bag sets 10 packs	-	41-098-6001
Spare Filter	-	41-098-6002
Micro motor filter	-	41-098-6023
Vacuum cleaner	-	41-098-5011 and 41-098-5012
Two piece suction tube L=105cm / L=380cm (extended)		41-098-6007
Brush set		41-098-5009
Long soft rubber nozzle		41-098-6004
Brush head		41-098-6005
D-shape brush nozzle		41-098-6008
D-shape brush nozzle medium grade hair		41-098-6009
Extension hose assembly + connector L=85cm / L=350cm (extended)		41-098-6026



02

## WORKSTATION SUPPLIES & STORAGE



For complete workstation organization,  
Eurostat offers a wide range of storage, office  
supplies and tools especially dedicated  
to an EPA.



# 1. WORKBENCH ORGANIZERS

## 1.1. Picking bins



25-304-2003



25-304-2006

Conductive component bins for storing components, bins of equal width can be stacked and are compatible with most brands.

### Technical data:

- Material: Black conductive polypropylene copolymer
- Surface resistance R<sub>pp</sub>:  $< 1 \times 10^4 \Omega$

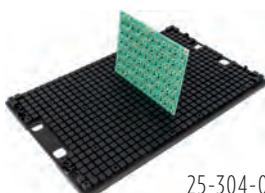
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Compliant

External dimensions mm	Internal dimensions mm	Capacity liter	Part Nr.
85 x 95 x 45	63 x 91 x 44	0,25	25-304-2001
160 x 95 x 75	133 x 87 x 66	1	25-304-2002
230 x 140 x 130	193 x 126 x 110	3,8	25-304-2003
350 x 200 x 145	273 x 183 x 130	9,4	25-304-2006
350 x 200 x 200	270 x 179 x 185	12,5	25-304-2005
500 x 300 x 145	428 x 281 x 129	20	25-304-2007
500 x 300 x 200	426 x 282 x 185	28	25-304-2004
500 x 300 x 300	423 x 280 x 285	42	25-304-2008

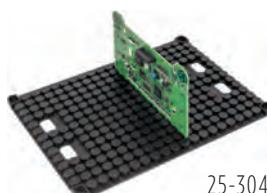
### PCB holders

Surface resistance  $< 1 \times 10^5 \Omega$

Description	Material	Ext. Dim. mm	Number of slots	Part Nr.
Black cond. PCB holder	PS conductive	357 x 257 x 14	13 x 19	25-304-0006
Black cond. PCB holder	PS conductive	557 x 357 x 22	19 x 31	25-304-0007
Carrying handles for PCB holder 25-304-0007	-	-	-	25-304-0008
"L" shape rack	PS conductive	500 x 222 x 162	35	24-204-1662
"L" shape rack High temperature resistance	ABS/PC	500 x 222 x 162	35	24-202-1662
Black PCB holder (light version)	PS conductive	437 x 160 x 30	25	25-304-0100
Black PCB holder	PS conductive	265 x 205 x 95	25	25-304-0101
Black PCB holder	PS conductive	480 x 170 x 50	25	25-304-0102



25-304-0006



25-304-0007



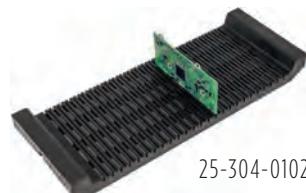
24-204-1662



25-304-0100



25-304-0101



25-304-0102

## 1.2. Reel boxes



Offer different ways of storing reels of components.

Customized versions on demand.

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Compliant

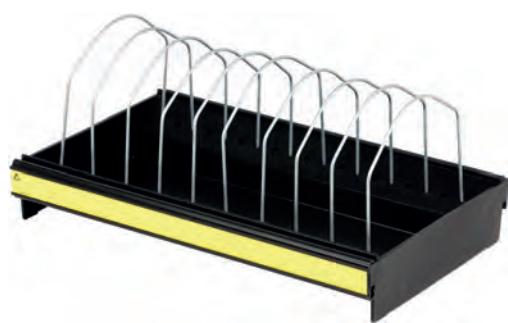


24-204-9453



24-204-9454

Ext. Dim. mm	Reel Dim. mm	Compartments	Material	Part Nr.
362 x 188 x 102	180	23	PS conductive	24-204-9453
560 x 365 x 174	330	39	PS conductive	24-204-9454
400 x 250	180 x 330	De 10 à 20	PS conductive	23-173-6023
Additional holder(s) for 23-173-6023				23-173-6024
300 x 200 x 180	180	15	PE conductive	23-173-1732
500 x 200 x 180	180	25	PE conductive	23-173-1384
500 x 350 x 200	330	25	PE conductive	23-172-2125
500 x 350 x 320	330	16	PE conductive	23-172-1683



23-173-6023



23-173-1732

### 1.3. SMD cabinets



25-305-3005

Storage cabinets for small components.

## Technical data:

- The design combines the use of a strong, conductive PP frame and galvanized steel shelves.
  - Supplied with labels and connector for earth lead.
  - Material : Conductive polypropylene
  - Surface resistance R<sub>pp</sub>:  $\leq 1 \times 10^4 \Omega$
  - Colour: Black



- All cabinets can be wall mounted placed on bench top turntable, or simply free standing in the workshop.
  - Available in 2 sizes with heights 290mm and 550mm.

**IEC  
61340 Compliant  
RoHS Directive**



25-305-3015

<b>Number of drawers</b>	<b>Drawers ext. dim. mm</b>	<b>Drawers nt. dim. mm</b>	<b>Part Nr.</b>
24	180 x 310 x 290	100 x 85 x 62	25-305-3005
12	180 x 310 x 290	100 x 175 x 62	25-305-3015
48	180 x 310 x 550	100 x 85 x 62	25-305-4005
24	180 x 310 x 550	100 x 175 x 62	25-305-4010

## 1.4. ESD safe turntables



Swivel plate for frictionless pivoting of any element placed on its surface (components, cabinets).

## Technical data:

- Material: conductive rubber surface and plastic disc
  - Colour: Black
  - Surface resistance  $R_{pp}$ :  $\leq 10^6 \Omega$
  - Volume resistance  $R_q$ :  $\leq 10^7 \Omega$

IEC  
61340  
Compliant

Diameter mm	Part Nr.
380	44-310-5120
500	44-310-5121

## 1.5. Eurostat conductive magazines



Designed to insert and remove printed circuit boards on production lines, conductive and ESD safe ( $R_{pp} < 1 \times 10^5 \Omega$ ) and compatible with most automatic component insertion machines. They are easily adjusted to PCB dimensions.

### Technical data:

- Strong construction from thermoformed plastic with metal reinforcement
- Light in weight and extremely rigid
- Assembled using rivets and ultrasonic welding
- Each magazine is delivered with a partition
- The PCB cards are placed between the fixed partitions (10mm grooves) and the mobile partitions (grooves on both sides)
- Vertical pitch 10mm - Width adjustable to 5mm pitch
- Additional partition and covers on demand.

IEC  
61340  
Compliant

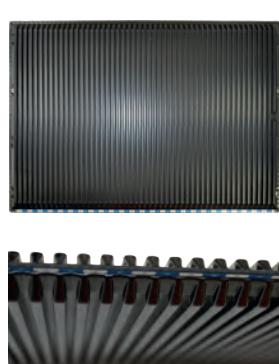


Robust and light makes them easy to handle throughout the production facility.

### Magazines

Width	Depth	Height	PCB maximal width	Grooves per plate	For temperatures under 60°C	For temperatures under 110°C
					Part Nr. PS conductive	Part Nr. ABS/PC conductive
320	350	560	247	50	22-150-0943	22-151-0943
370	370	560	297	50	22-150-1154	22-151-1154
400	425	560	327	50	22-150-1187	22-151-1187
420	460	560	357	50	22-150-0817	22-151-0817
450	425	560	377	50	22-150-0891	22-151-0891
470	480	560	397	50	22-150-1083	22-151-1083

### Partitions



Description	Bac	For temperatures under 60°C	For temperatures under 110°C
		Part Nr. PS conductive	Part Nr. ABS/PC conductive
Reference plate		97-001-0004	97-011-0006
Adjustable plate	0943/1154	97-001-0003	97-011-0005
Reference plate		97-001-0002	97-011-0002
Adjustable plate	1187/0891	97-001-0001	97-011-0001
Reference plate		97-001-0008	97-011-0004
Adjustable plate	0817/1083	97-001-0007	97-011-0003

## 02. WORKSTATION SUPPLIES & STORAGE

### 1.6. Quickfill magazines



Strong injection moulded construction with metal reinforcement (top and bottom).

#### Technical data:

- Not subject to accidental change in width; nor wear of moving parts
- Partition is made of assembled plastic parts, the system provides better dimensional stability to large temperature variations
- Meant for 50 PCB's
- Slide guide slot depth: 3.5 mm
- Slide guide slot pitch: 10 mm

- + • Meet standard dimensions most frequently used on automated lines  
• Standardized plates that fit most popular brands on the market

Maximum temperature of use:  
**60°C**

#### Material:

Conductive PS for plastic parts and galvanized steel for metal parts

Dimensions mm	PCB Size Min/Max	Slide guide slot width	Adjustment system	Frame	Part Nr.
---------------	------------------	------------------------	-------------------	-------	----------

460 x 400 x 563	50 / 300	5	Screws	Metal	22-152-3060
355 x 320 x 563	50 / 250	5	Gear track	Metal	22-152-4060
460 x 400 x 563	100 / 310	5	Gear track	Metal	22-152-6060
535 x 460 x 570	50 / 390	5	Gear track	Metal	22-152-7060
535 x 530 x 570	120 / 460	5	Gear track	Metal	22-152-8060

Maximum temperature of use:  
**110°C**

#### Material:

Conductive ABS/PC for plastic parts and galvanized steel for metal parts

Dimensions mm	PCB Size Min/Max	Slide guide slot width	Adjustment system	Frame	Part Nr.
---------------	------------------	------------------------	-------------------	-------	----------

460 x 400 x 563	50 / 300	5	Screws	Metal	22-152-1120
355 x 320 x 563	50 / 250	5	Gear track	Metal	22-152-2120
535 x 460 x 570	50 / 390	5	Gear track	Metal	22-152-3020

### 1.7. Customized magazines



Eurostat can develop customized magazines on request

## 2. ESD BINDERS AND POUCHES



IEC  
61340  
Compliant

### 2.1. ESD Binders

**Material: PE conductive**

Description	Back width mm	Part Nr.
A4 Binders / 4 Rings + label holder	25	41-090-1421a
A4 Binders / 4 Rings + label holder	55	41-090-1422a
A4 Binders / 4 Rings + label holder	65	41-090-1423a
A4 Binders / 2 Rings + label holder	55	41-090-1481a
A3 binder / 4 Rings	55	41-090-1568

Yellow ESD symbol on the back.



IEC  
61340  
Compliant

**Material: PP conductive**

Description	Back width mm	Part Nr.
A4 Binders / 4 Rings (Swedish version)	55	41-090-6000
A4 Binders / 4 Rings (Swedish version)	38	41-090-6001
A4 Binders / 4 Rings	55	41-090-6028
A4 Binders / 4 Rings	38	41-090-6027

Binder with rings with a label holder.



IEC  
61340  
Compliant

**Material: Blue dissipative vinyl**

Description	Back width mm	Part Nr.
A4 Binders / 4 Rings	40	41-090-6023
A4 Binders / 4 Rings	50	41-090-6024

- Yellow ESD symbol on the back
- Clean room compatible



### 2.2. ESD Document holder

**Dissipative ESD document holder**

Description	Part Nr.
A4 U model with side perforation	41-093-0005
A4 L model without side perforation	41-093-0015A

## 2.3. ESD safe pouches for laminating document



Perfect solution for all kind of papers, instructions, wall signs and notices within the EPA

**Thickness µm (+/- 10%)** 80

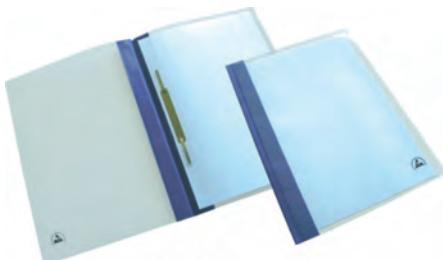
IEC  
61340  
Compliant

### Technical data:

- Simply place your documents in the pouch and insert sealed edges into laminator
- Material: Polyester/EVA permanent static dissipative
- Density: 95 g/m<sup>2</sup>
- Elongation: MD 161% / TD 120% Roll
- Surface resistance Rpp: < 1 x 10<sup>9</sup> Ω
- Charge decay time (1000V to 100V): < 2 seconds

Format	Part Nr.
A4	41-090-6008
A3	41-090-6009

## 2.4. ESD safe quick release file



ESD safe transparent document holder for A4 documents.

### Technical data:

- Material: permanently static dissipative PVC
- Dimension: suitable for A4 documents
- Surface resistance Rpp: 1 x 10<sup>10</sup> – 1 x 10<sup>11</sup> Ω
- Colour: Front and back cover transparent - Blue filing clip

Part Nr.: 41-093-0092

## 2.5. ESD Paper



Designed for use in copy machines and printers, clean room compatible  
Coated with a proprietary polymer formulation preventing fragmentation of individual cellulose fibers that would normally lead to particle generation and migration  
Each package is wrapped and poly-bagged for added protection, suitable for cleanroom use.

Colour	Part Nr.
Blue	41-092-0010
White	41-092-0011

### Technical data:

- Weight: 72 g/m<sup>2</sup>
- Thickness: 85 µm
- Charge generation: < 50 v/cm<sup>2</sup>
- Surface resistance Rpp: < 1 x 10<sup>11</sup> Ω

Part Nr.: 41-093-0092

## 2.6. Clip board



Dissipative plastic clip board.

IEC  
61340  
Compliant

### Technical data:

- With metal clip
- Suitable for A4 documents
- Clean room compatible
- Surface resistance:  $R_{pp} < 10^8 \Omega$

Part Nr.: 41-090-6003

## 2.7. ESD flip over system

### Technical data:

- **Base dimensions :** 19 x 19 cm
- **Height :** 35,5 cm
- Surface resistance  $R_{pp} < 1 \times 10^6 \Omega$

### Description

### Part Nr.

Wall mounted with 10 document pockets	41-090-6005
Wall mounted with 20 document pockets	41-090-6016
Wall mounted with 30 document pockets	41-090-6017
Wall mounted with 50 document pockets	41-090-6018

Table stand with 10 document pockets	41-090-6006
Table stand with 20 document pockets	41-090-6019
Table stand with 30 document pockets	41-090-6020
Table stand with 50 document pockets	41-090-6021
Pack of 10 document pockets	41-090-6007

## 3. OFFICE SUPPLIES

### 3.1. Illuminating magnifier



### Technical data:

- Magnification: 2.25 x
- Lighting: 22W, 6400K
- Colour: Black
- Diopter : 5
- ESD properties
- Surface resistance  $R_{pp} 1 \times 10^3 - 1 \times 10^8 \Omega$

IEC  
61340  
Compliant

Part Nr.: 44-311-0601

## 3.2. ESD Calculator



- Material: ABS
  - Surface resistance R<sub>pp</sub>:  $1 \times 10^5 - 1 \times 10^9 \Omega$

Part Nr.: 41-092-0100

**IEC  
61340  
Compliant**

### 3.3. ESD Ruler



- Material: ABS
  - Measurement : 30cm
  - Surface resistance R<sub>pp</sub>:  $1 \times 10^5 - 1 \times 10^9 \Omega$

Part Nr. : 41-092-0101

IEC  
61340  
Compliant

### 3.4. ESD Scissors



- Material: ABS (plastic part)
  - Surface resistance R<sub>pp</sub>:  $1 \times 10^5 - 1 \times 10^9 \Omega$

Part Nr.: 41-092-0102

IEC  
61340  
Compliant

### 3.5. ESD stapler



- Material: ABS
  - Colour: Black
  - Surface resistance R<sub>pp</sub>:  $1 \times 10^5 - 1 \times 10^9 \Omega$

Part Nr : 41-092-0105

IEC  
61340  
Compliant

### 3.6. ESD safe pen and desktop cup



Description	Part Nr.
ESD safe pen	41-092-0012
450ml desktop cup	41-096-0050

### 3.7. Conductive black rubber bands



IEC  
61340  
Compliant

#### Technical data:

Weight per bag : 0,454 kg

Dimensions mm	Part Nr.
76 x 3,2 x 0,8	70-101-6013
89 x 6,4 x 1,6	70-101-6015
127 x 6,4 x 1,6	70-101-6016
178 x 3,2 x 1,6	70-101-6017

### 3.8. Conductive paper tray



IEC  
61340  
Compliant

#### Conductive PolyPropylene A4 document tray

- External Dimensions mm: 258 x 343 x 53
- Internal Dimensions mm: 245 x 341 x 45

Part Nr. : 41-094-0005

#### Conductive PolyPropylene Vertical document tray

- External Dimensions mm: 292 x 110 x 320

Part Nr. : 41-093-0100

### 3.9. ESD adhesive tape dispensers



IEC  
61340  
Compliant

#### Adhesive tapes dispensers 50mm tape (max)

- Coating: conductive powder coated finish
- Core diameter: 76mm
- Surface resistance:  $< 1 \times 10^3 \Omega$
- Colour: Black

Part Nr. : 42-100-6007

#### Adhesive tapes dispensers 29mm tape

- Conductive tape dispenser with black epoxy paint design
- Material: ABS
- Core diameter: 25 mm et 76 mm
- Surface resistance:  $1 \times 10^5 - 1 \times 10^9 \Omega$
- Colour: Black

Part Nr. : 41-092-0103

# 4. TAPE

## 4.1. Parcel adhesive tape



### Technical data:

- French and English text ("Observe precautions for handling electrostatic sensitive device")
- ESD Symbol
- Non ESD Safe

**Core diameter: 76 mm**

Dimensions per roll	Part Nr.
66 m x 50 mm	42-005-0010

## 4.2. Antistatic adhesive / low charging transparent tape



IEC  
61340  
Compliant

**Core diameter: 76 mm**

Dimensions	Part Nr.
66 m x 12 mm	42-015-5000
66 m x 24 mm	42-015-5001
66 m x 48 mm	42-015-5002

## 4.3. Adhesive tapes with conductive grid



Can be supplied on demand with a plastic core for clean rooms.

**Core diameter: 76 mm**

Dimensions	Part Nr.
36 m x 48 mm	42-115-0105
36 m x 24 mm	42-115-0110
36 m x 19 mm	42-115-0115
36 m x 12 mm	42-115-0120

#### 4.4. Transparent adhesive



Permanently low tribo-charging and dissipative.

##### Technical data:

- Thickness: 80µm
- Elongation: ≤ 50%
- Surface resistance Rpp: 1 x 10<sup>7</sup> - 1 x 10<sup>10</sup> Ω
- Ground resistance Rg: 1 x 10<sup>7</sup> - 1 x 10<sup>10</sup> Ω
- Life span: permanent
- Conforms to: ANSI/ESD S20.20 - 1999

**Core diameter: 76 mm**

##### Dimensions

##### Part Nr.

800 mm x 12,5 m	42-015-0081
800 mm x 25 m	42-015-0082

## 5. ESD TOOLS

#### 5.1. ESD Cutter



IEC  
61340  
Compliant

#### 5.2. ESD Screwdrivers

IEC  
61340  
Compliant

##### Technical data:

- Material: ABS (plastic part)
- Surface resistance Rpp: 1 x 10<sup>5</sup> - 1 x 10<sup>9</sup> Ω

Part Nr. : 41-092-0104

##### Technical data:

- Handle material: PolyPropylene
- Surface resistance Rpp: 1 x 10<sup>5</sup> - 1 x 10<sup>7</sup> Ω

Description	mm	mm	mm	Visuels	Part Nr.
Flat head screwdrivers	2.5	0.4	-		70-108-6004
	3.0	0.5	-		70-108-6006
	3.0	0.5	-		70-108-6056
	3.0	0.5	-		70-108-6057
	5.0	0.8	-		70-108-6058
Torx® screwdrivers	-	-	2.5		70-108-6025
	-	-	3.5		70-108-6026
	-	-	3.5		70-108-6027
	-	-	3.5		70-108-6028
Torx® Tamperproof screwdrivers	-	-	3.0		70-108-6073
	-	-	3.0		70-108-6075
	-	-	3.0		70-108-6076
Phillips head screwdrivers	-	-	2.5		70-108-6013
	-	-	3.5		70-108-6063
	-	-	5.0		70-108-6064
	-	-	6.0		70-108-6066
Bit holder	-	-	11		70-108-6081

**5.3. ESD Tweezers**

**IEC  
61340  
Compliant**

**Technical data:**Surface resistance Rpp: < 1 x 10<sup>4</sup> Ω**a. High precision stainless steel tweezers**

Description	Size mm	Features	Part Nr.
AA.SA	130	General purpose straight fine tips	 45-015-1205
SS.SA	140	Extra fine tips	 45-015-1460
OO.SA	120	Strong, flat edges, thick	 45-015-0010
1.SA	120	Strong, straight, fine	 45-015-0060
2.SA	120	Flat, sharp fine tips	 45-015-0195
2A.SA	120	Flat, accurate round tips	 45-015-0310
3.SA	120	Very sharp, fine tips	 45-015-0380
3C.SA	110	As 3, short tips	 45-015-0475
4.SA	110	Extra fine tips	 45-015-0545
5.SA	110	Extra fine tips, superior finish	 45-015-0675
5A.SA	115	Extra fine tips, superior finish	 45-015-0830
5B.SA	110	As 5, bent tips for max visibility	 45-015-0835
5C.SA	115	As 5A, extra fine, double bent tips	 45-015-0840
7.SA	115	Very fine, curved tips	 45-015-1000
15AGW.C	120 10*	Cutting tweezers for soft copper, gold, silver, magnetic wires	 45-030-0170
KIT 5 brucelles K5HP.SA		High precision tweezers set 00, 2A, 3C, 5, 7 top quality hard/foam wallet	 45-036-0001

\*(Cutting part)

## b. Replaceable tips for stainless steel tweezers

Tips Carbon fiber plastic.

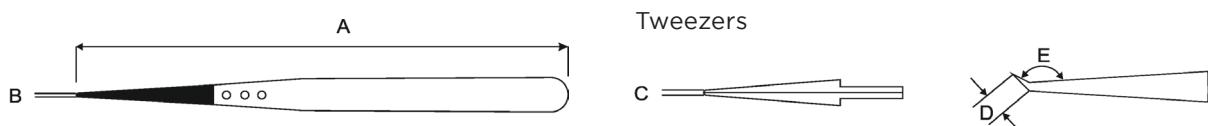
Description	Part Nr.
A2ACF	45-015-0295
A242CF	45-015-0296
A249CF	45-015-0297
A259CF	45-015-0281
A5CF	45-015-0298
A7CF	45-015-0282

## c. Stainless steel tweezers with replaceable tips

Tweezers With plastic carbon fiber tips.

Description	Size mm	Features	Part Nr.
2ACFR.SA	A 130 / B 1,8 / C 1,0	Flat round tips	 45-015-0325
242CFR.SA	A 130 / B 1,4 / C 1,2	Flat round small tips	 45-015-0205
249CFR.SA	A 130 / B 2,2 / C 2,2	Strong tips	 45-015-0225
259CFR.SA	A 130 / B 0,6 / C 1,0	Fine tips	 45-015-0280
5CFR.SA	A 130 / B 0,5 / C 0,6	Very fine tips	 45-015-0850
7CFR.SA	A 130 / B 0,6 / C 0,6	Very fine, curved tips	 45-015-1003

## d. Carbon fibre plastic tweezers



Description	Size mm	Features	Part Nr.
702A.CF	A 115 / B 2,0 / C 1,0	Flat round tips	 45-035-1005
705.CF	A 115 / B 0,5 / C 0,6	Flat tips	 45-035-1008
707.CF	A 115 / B 0,5 / C 1,2	Flat tips	 45-035-1010
708.CF	A 115 / B 0,5 / C 1,0 / D 9,0 / E 45°	Fine bent tips	 45-035-1015
709.CF	A 115 / B 3,3 / C 0,5	Fine flat tips	 45-035-1020

## 5.4. ESD Cutters and Pliers



- Long life and perfect precision
- Mirror polished notably reducing risks of corrosion and chrome flaking
- Long-life cutting edges and easy to clean

### Technical data:

- Soft and slip free thermoplastic material compound grips
- Handle material: PVC
- Surface resistance R<sub>pp</sub>:  $< 1 \times 10^4 \Omega$

IEC  
61340  
Compliant



Side Cutter  
Part Nr. : 70-106-6010



Side Cutter  
Part Nr. : 70-106-6015

Type	Plier Dimension mm	Features	Part Nr.
Side Cutter	120	Full Flush cut	70-106-6009
	120	Extra Full Flush cut	70-106-6010
	125	Mini Bevel cut	70-106-6013
	125	Extra Full Flush cut	70-106-6015
Oblique Cutter	120	Full Flush cut	70-106-6023
Snipe Nose plier	130	Smooth jaws	70-106-6027
	130	Serrated jaws	70-106-6028
	155	Serrated jaws	70-106-6037



Snipe Nose plier  
Part Nr. : 70-106-6028



Snipe Nose plier  
Part Nr. : 70-106-6037

## 5.5. ESD Brushes

Eurostat offers a range of conductive brushes to clean sensitive products without generating charges. The range covers all the needs and applications.

### Technical data:

- Material: Handles made of black conductive PP
- Hairs injection moulded into handles

### a. ESD brushes with soft hairs



Dimensions mm	Hair length mm	Part Nr.
Ø 11 x 122	17	41-099-0080
Ø 10 x 148	17	41-099-0081
7 x 37 x 141	24	41-099-0082

### b. ESD brushes with stiff hairs



Dimensions mm	Hair length mm	Part Nr.
100 x 12	15	41-099-0061
105 x 18	15	41-099-0062
110 x 25	14	41-099-0063
123 x 37	18	41-099-0064
133 x 50	18	41-099-0065
140 x 30	20	41-099-0066
144 x 50	20	41-099-0067
148 x 70	20	41-099-0068
Ø 07 x 62	15	41-099-0072

### c. ESD tooth-brush with stiff hairs



Dimensions mm	Hair length mm	Hair surface mm	Part Nr.
180	16	35	41-099-0093
175	16	58	41-099-0094
225	20	90	41-099-0095

## 02. WORKSTATION SUPPLIES & STORAGE

### c. ESD nail brushes with stiff hairs



Dimensions mm	Hair length mm	Hair surface mm	Part Nr.
85	15	25 x 70	41-099-0075
92	21	30 x 65	41-099-0096
115	21	40 x 92	41-099-0097

### 5.6. Kapton tapes



- High-temperature applications: withstands temperatures over 260°C for over 1 hour
- Clean room compatible (ISO 6 class)

- High temperature polyamide film with silicone adhesive
- Surface resistance (upper surface):  $1 \times 10^8 \Omega < R_{pp} < 1 \times 10^{10} \Omega$

**Core diameter: 76 mm**

**Dimensions**      **Part Nr.**

33 m x 6 mm	42-020-0006
33 m x 9 mm	42-020-0009
33 m x 12,7 mm	42-020-0012
33 m x 16 mm	42-020-0016
33 m x 19 mm	42-020-0019
33 m x 25 mm	42-020-0025

### 5.7. ESD swabs



- Tip/head portion of the micro-stick is made of polyurethane foam and attached to a strong polypropylene stick without adhesive
- High tensile strength, excellent tears resistance, low organic and inorganic residues.
- PP stem reusable and heads replaceable with spares

Wide variety of head sizes, stem sizes and materials to meet all technical cleaning applications.

Surface resistance (handle):  $R_{pp} \leq 10^{11} \Omega$



41-096-0097    41-096-0099    41-096-0100

#### Slant tips features

Handle length mm	Head length mm	Head width mm	Cleanliness	Part Nr.
64	15	4	ISO 5	41-096-0097
88	17	5		41-096-0099
88	17	8		41-096-0100



### PU Foam

- ESD properties
- Clean room compatible (ISO 6 class)
- Handle Material: Polypropylene
- Surface resistance (handle): R<sub>pp</sub> ≤ 10<sup>11</sup> Ω



- Tip/head portion of the micro-stick is made of polyurethane foam and attached to a strong polypropylene stick without adhesive
- Extremely soft with ultra-low particle generation

Total swab length mm	Head Dimensions L x th x l mm	Cleanliness	Part Nr.
-------------------------	----------------------------------	-------------	----------

68	11 x 3 x 3.2	ISO 6	41-096-0201n
71	12 x 3.5 x 3.6		41-096-0202n
76	10 x 3.2 x 3.2		41-096-0200n
126	25 x 7 x 11		41-096-0203n
131	25 x 8 x 16		41-096-0204n
132	26 x 8 x 21		41-096-0205n
163	18 x 5 x 6.8		41-096-0206n

### PolyEster

Total swab length mm	Head Dimensions L x th x l mm	Cleanliness	Part Nr.
-------------------------	----------------------------------	-------------	----------

70	12 x 3.6 x 4	ISO 5	41-096-0240n
70	10 x 2.2 x 3.2		41-096-0241n
128	24 x 3 x 13		41-096-0242n
164	18 x 5 x 6.8	ISO 6	41-096-0243n

# 6. OTHER ESD TOOLS

## 6.1. ESD safe pen-vac



- The soft suction cup will not scratch components or damage delicate leads
- Push button operated
- Lifts up to 500 grams
- Light aluminium body
- No hoses or batteries required



Excellent tool for picking up and placing standard and small size SMT components.

Description	Length mm	Diameter mm	Part Nr.
ESD safe pen-vac with 6 nozzles 146 12.7 (3 straight + 3 with angle)	146	12,7	70-109-6016
Set of 6 nozzles • 1 straight + 1 with angle • 1 straight + 1 with angle • 1 straight + 1 with angle	-	3,18 6,35 9,53	70-109-6017

## 6.2. ESD tool box



### Technical data:

- Material: black conductive PS
- External dimensions mm 426 x 215 x 170
- Internal dimensions mm : 375 x 168 x 130
- 1 removable drawer

Part Nr. : 70-110-6017

# 7. PERSONAL AND PE BOTTLES

## 7.1. Desk personal ESD bottle



### Technical data:

- Bottle capacity: 0.90 l
- Material: PE
- Colour: Light blue

Part Nr. 41-096-0040

## 7.2. ESD PE bottles



### Technical data:

- Material: PolyEthylene
- Cleanroom compatible
- Surface resistance Rpp:  $1 \times 10^5 - 1 \times 10^{10} \Omega$
- Colour: Blue

### Bottle with needle

Description	Part Nr.
60ml Flux bottle with thick needle	41-096-0005
60ml Flux bottle with medium needle	41-096-0010
60ml Flux bottle with thin needle	41-096-0015
250ml bottle	41-096-0045
450ml bottle	41-096-0046



### Bottle with pump

Description	Part Nr.
110ml Solvent bottle with pump	41-096-0024
180ml Solvent bottle with pump	41-096-0025
230ml Solvent bottle with pump	41-096-0026



### Pen tip bottle

Description	Part Nr.
60ml pen tip bottle	41-096-0083



### Bottle with spray pump

Description	Part Nr.
450ml bottle with spray pump	41-096-0035
900ml bottle with spray pump	41-096-0036



### Bottle with angled nozzle

Description	Part Nr.
230ml bottle with angled nozzle	41-096-0047
460ml bottle with angled nozzle	41-096-0048

# 8. PACKAGING ACCESSORIES

## 8.1. Low tribocharging stretch film



Thickness µm

23

**Technical data:**

- Excellent mechanical properties
- Pink electrostatic dissipative LDPE
- Recyclable



- Suitable for machine and hand wrapping
- Recyclable

**EN 61340-5-1  
& ANSI/ESD  
S20.20 – 1999  
compliant**

**Dimensions**

Dimensions	Weight	Core Diameter	Usage	Part Nr.
0,5 x 250 m (+/- 5%)	3 Kg (+/- 5%)	50 mm	Manuelle	85-100-0018
0,5 x 1000 m (+/- 5%)	12 Kg (+/- 5%)	75 mm	Automatique	85-100-0019

## 8.2. Conductive straps



Specially designed for automatic packing ESD safe sensitive items.

**Technical data:**

- Dimensions: 12 mm x 0,5 mm - 1500 m per roll
- Surface resistance:  $< 1 \times 10^9 \Omega$
- Tensile strength: 1430 kg/mm<sup>2</sup>
- Elongation at break : 125 %
- Properties: Dissipative PolyPropylene



Compatible with most conventional strapping machines

**Dimensions**

Dimensions mm	Part Nr.
12 mm x 0,5 mm	70-101-0001

### 8.3. Static dissipative velcro straps



Other dimensions on request

Static dissipative straps are specially designed to pack ESD safe sensitive items firmly through Velcro action.

#### Technical data:

- Surface resistance:  $< 1 \times 10^{11} \Omega$
- Material: Velcro strap, coated nylon strap
- Colour: Black

#### Dimensions

Dimensions mm	Part Nr.
25,4 x 915	70-101-0002
25,4 x 508	70-101-0003

### 8.4. Parcel adhesive tape



#### Technical data:

- French and English text  
« Circuits sensibles à l'électricité statique »
- ESD symbol
- Non ESD

**Core diameter: 76 mm**

Dimensions	Part Nr.
66 m x 50 mm	42-005-0010



03

## TRAINING AUDIT & SERVICE



Eurostat, ESD Experts and voting member of the IEC/TC101 "electrostatics", offers on site audits and product characterisation.

# 1. TRAINING YOUR EMPLOYEES



As ESD sensitivity of products increases the production operators and production coordinators need to adapt to a very demanding technical environment. In order to make sure that the operators follow proper procedures, it is advised and required to provide professional ESD training.

Eurostat is a certified training institute (agreement number: 43390015239) and provides training with experts supervised by the French President of TC 101.

The training can be done in English or in French, 3 training levels are available.

## Level 1

Attendees	Goals	Sessions
<ul style="list-style-type: none"> <li>• Operators</li> <li>• Manufacturing support</li> <li>• Management</li> </ul>	<ul style="list-style-type: none"> <li>• To understand why and how damages and defects, due to static electricity occur</li> <li>• To have a clear view of the wide spectrum of risks, damages and defects in case of no-adherence or drift from the rules and means of prevention</li> </ul>	Approx. 3h30 (recommended period)

## Level 2

Attendees	Goals	Sessions
<ul style="list-style-type: none"> <li>• Engineers</li> <li>• Technicians</li> <li>• management with engineering background</li> </ul>	<ul style="list-style-type: none"> <li>• To take care that all prevention rules are implemented and respected by all personnel working within or entering an EPA</li> <li>• To be aware of the basic methods and tools currently used to make measurements into an EPA</li> </ul>	Approx. 4h30 (recommended period)

## Level 3

Attendees	Goals	Sessions
<ul style="list-style-type: none"> <li>• ESD coordinators</li> <li>• Supervisors</li> <li>• Instructors</li> </ul>	<ul style="list-style-type: none"> <li>• To establish a complete Prevention and Control Plan preventing from static electricity</li> <li>• To propose progress axis and fitted preventive or corrective actions</li> <li>• To prepare in-house audits thanks to punctual help of third-part ESD experts</li> </ul>	Approx. 3h00 (recommended period)



Our training programs, which are continuously improved and updated, can be adapted to companies individual needs and tailored to suit your company and the ESD experience of your employees.

After each training session, a personalised certificate is presented to each attendee.

## 2. AUDIT

### REPORTS

ESD Experts and voting member of the IEC/TC101 “electrostatics”, Eurostat offers on site audits and product characterisation.

#### 2.1. Site Audit

##### GOALS    To highlight existing in-situ gaps

with what is recommended through IEC 61340-5-1/2 international standard

##### To analyse and understand

any electrostatic issues in discussion with your technical representative

##### The site visit - Approx. 1 day

1

The site visit is a fact-finding visit in which our consultant surveys key parts of the site and the customer's processes and procedures.

2

It is also an opportunity for you to highlight and discuss any particular areas of concern you may have.

For these reasons it is essential to make your on-site technical representative available to act as a guide and to be a technical support.

Electrostatic related measurements such as electrostatic field potential and resistance measurements are made where it is appropriate to check the status of equipment, processes, floors and other relevant items.

#### 2.2. Characterisation

##### GOALS

##### Define the Electrostatic features of your products

with measurements performed in our laboratory to IEC.



##### Progress - delays on request

After estimating the time necessary to achieve your study (depends on the quantities and objectives of your demands), we will do some testing in our characterisation laboratory.

#### 2.3. Report

The report gives some relevant electrostatic information and explanation of key aspects where possible. It typically records: details of our consultant's findings including the results of any measurements, conclusions and specific recommendations and a list of literature and relevant standards that might be required for reference and further reading material if applicable.



# 3. TECHNICAL SERVICE AND INSTALLATIONS

INSTALLATION

MAINTENANCE

REPAIR

CALIBRATION

VERIFICATION



Our Technical service centre ensures installation, maintenance and calibration of equipment, together with repairs during the guarantee period.

Range verification and calibration of electronic equipment can also be carried out.

# NOTES

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